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**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product name:</b>	<b>Clover Silicon Carbide Pat Gel Water Mix</b>	<b>IDH number:</b>	233027
<b>Product type:</b>	Sharpening compound	<b>Item number:</b>	39478
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	<b>Contact information:</b>		
Henkel Corporation	Telephone: (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkeln.com		

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**DANGER:** MAY CAUSE RESPIRATORY IRRITATION.  
MAY CAUSE CANCER.

**HAZARD CLASS**

**HAZARD CATEGORY**

CARCINOGENICITY	1A
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

**PICTOGRAM(S)**



**Precautionary Statements**

**Prevention:** Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing vapors, mist, or spray. Use only outdoors or in a well-ventilated area. Wear protective gloves, clothing, eye and face protection.

**Response:** IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF exposed or concerned: Get medical attention.

**Storage:** Store in a well-ventilated place. Keep container tightly closed. Store locked up.

**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Hazardous Component(s)	CAS Number	Percentage*
Silicon carbide	409-21-2	30 - 40
Triethanolamine	102-71-6	1 - 5

Diethanolamine	111-42-2	0.1 - 1
Cristobalite	14464-46-1	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Wash with soap and water. If skin irritation persists, call a physician.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, consult a specialist.
<b>Ingestion:</b>	If conscious, drink plenty of water. Never give anything by mouth to an unconscious person. If symptoms develop and persist, get medical attention.
<b>Symptoms:</b>	See Section 11.

#### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Not applicable. Product is an aqueous dispersion.
<b>Special firefighting procedures:</b>	None
<b>Unusual fire or explosion hazards:</b>	None
<b>Hazardous combustion products:</b>	Oxides of carbon.

#### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

#### 7. HANDLING AND STORAGE

<b>Handling:</b>	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling.
<b>Storage:</b>	Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Silicon carbide	3 mg/m3 TWA Respirable fraction. 10 mg/m3 TWA Inhalable fraction. 0.1 FIBERS/CM3 TWA Fiber.	5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust. 5 mg/m3 TWA Respirable fraction. 15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust. 50 MPPCF TWA Total dust.	None	None
Triethanolamine	5 mg/m3 TWA	None	None	None
Diethanolamine	1 mg/m3 TWA Inhalable fraction and vapor. (SKIN) Inhalable fraction and vapor.	None	None	None
Cristobalite	0.025 mg/m3 TWA Respirable fraction.	1.2 MPPCF TWA Respirable. 0.05 mg/m3 TWA Respirable. 0.05 mg/m3 PEL	None	None

**Engineering controls:**

Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination.

**Respiratory protection:**

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

**Eye/face protection:**

Safety goggles or safety glasses with side shields.

**Skin protection:**

Use impermeable gloves and protective clothing as necessary to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid, Paste
<b>Color:</b>	Gray
<b>Odor:</b>	Mild
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not available.
<b>Vapor pressure:</b>	Not available.
<b>Boiling point/range:</b>	141 - 482 °C (285.8 - 899.6 °F)
<b>Melting point/ range:</b>	Not available.
<b>Specific gravity:</b>	1.3089
<b>Vapor density:</b>	Heavier than air.
<b>Flash point:</b>	> 93 °C (> 199.4 °F) Cleveland open cup
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Less than butyl acetate.
<b>Solubility in water:</b>	Not available.
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	Essentially Zero
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

**Stability:** Stable

**Hazardous reactions:** Will not occur.

**Hazardous decomposition products:** Hydrocarbons.

**Incompatible materials:** Strong oxidizing agents.

**Reactivity:** Not available.

**Conditions to avoid:** Elevated temperatures.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes

**Potential Health Effects/Symptoms**

**Inhalation:** May cause respiratory tract irritation.  
**Skin contact:** May cause allergic skin reaction.  
**Eye contact:** This product may cause irritation to the eyes.  
**Ingestion:** Not expected to be harmful by ingestion.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Silicon carbide	None	Nuisance dust
Triethanolamine	Oral LD50 (Rat) = 8.0 g/kg Dermal LD50 (Rabbit) = > 20,000 mg/kg	Irritant, Allergen
Diethanolamine	Oral LD50 (Rat) = 710 mg/kg Oral LD50 (Rat) = 1.82 g/kg	Allergen, Corrosive, Irritant, Liver, Respiratory
Cristobalite	None	Carcinogen, Immune system, Kidney, Lung

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Silicon carbide	No	Group 2A	No
Triethanolamine	No	No	No
Diethanolamine	No	Group 2B	No
Cristobalite	Known To Be Human Carcinogen.	Group 1	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.  
**Hazardous waste number:** Not a RCRA hazardous waste.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### Water Transportation (IMO/IMDG)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

## 15. REGULATORY INFORMATION

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.  
**TSCA 12 (b) Export Notification:** None above reporting de minimis  
**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health  
**CERCLA/SARA Section 313:** None above reporting de minimis.  
**CERCLA Reportable quantity:** Diethanolamine (CAS# 111-42-2) 100 lbs. (45.4 kg)  
**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.  
**Additional Regulatory Information:** This product is controlled for export by the United States Department of Commerce. The Export Classification Control Number (ECCN) is 1C995.a.2.a

### Canada Regulatory Information

**CEPA DSL/NDL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

**Prepared by:** Catherine Bimler, Regulatory Affairs Specialist

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