

SAFETY DATA SHEET

Arcair Protex Original

SECTION 1: Identification

1.1. Product identifier

Trade name

Arcair Protex Original

▼ Product no.

53-011-000, 53-015-000, 53-018-000, 53019000

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the substance or mixture

None known.

Restricted to professional users.

Uses advised against

None known.

1.3. Details of the supplier of the safety data sheet

Company and address

ESAB Welding & Cutting Products

801 Wilson Ave.

PA 17331 Hanover

USA

1-717-637-8911

https://esab.com/us/nam_en/

Contact person

Product Stewardship Team

E-mail

Productstewardship@esab.com

SDS date

11/5/2025

SDS Version

3.0

Date of previous version

4/24/2025 (3.0)

1.4. Emergency telephone number

Contact the poison control at 1-800-222-1222 (24/7) or use the webPOISONCONTROL® (triage.webpoisoncontrol.org) to get specific guidance for your case

See also section 4 "First aid measures".

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

Not classified according to HCS (29 CFR 1910.1200)

2.2. Label elements

Hazard pictogram(s)

Not applicable.

Signal word

Not applicable.

Hazard statement(s)

Precautionary statement(s)

▼ General

Not applicable.

▼ Prevention

Not applicable.

▼ Response

Not applicable.

▼ Storage

Not applicable.

▼ Disposal

Not applicable.

SECTION 3: Composition/Information on Ingredients

3.1. Substances

Not applicable. This product is a mixture.

3.2. Mixtures

Product/substance	Identifiers	% w/w	Classification	Note
Calcium carbonate	CAS No.: 471-34-1	40-60%		
Water	CAS No.: 7732-18-5	0-0.12%		

Where the concentration of an ingredient is expressed as a range the exact concentration has been withheld as a trade secret.

See full text of H-phrases in section 16. Occupational exposure limits are listed in section 8, if these are available.

Other information

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SECTION 4: First-aid measures

4.1. Description of first aid measures

General information

If breathing is irregular, drowsiness, loss of consciousness or cramps: Call 911 and give immediate treatment (first aid).

Contact a doctor if in doubt about the injured person's condition or if the symptoms persist. Never give an unconscious person water or other drink.

Inhalation

Upon breathing difficulties or irritation of the respiratory tract: Bring the person into fresh air and stay with him/her.

Skin contact

Remove contaminated clothing and shoes immediately. Ensure to wash exposed skin thoroughly with water and soap. Skin cleanser can be used. DO NOT use solvents or thinners.

Eye contact

If in eyes: Flush eyes with water or saline water (20-30 °C) for at least 5 minutes. Remove contact lenses. Seek medical assistance and continue flushing during transport.

Ingestion

If the person is conscious, rinse the mouth with water and stay with the person. Never give the person anything to drink.

In case of malaise, seek medical advice immediately and bring the safety data sheet or label from the product. Do not induce vomiting, unless recommended by the doctor. Have the person lean forward with head down to avoid inhalation of or choking on vomited material.

Burns

Not applicable.

4.2. Most important symptoms and effects, both acute and delayed

None known.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Information to medics

Bring this safety data sheet or the label from this product.

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

Suitable extinguishing media: Alcohol-resistant foam, carbon dioxide, powder, water mist.

Unsuitable extinguishing media: Waterjets should not be used, since they can spread the fire.

5.2. Special hazards arising from the substance or mixture

Fire will result in dense smoke. Exposure to combustion products may harm your health. Closed containers, which are exposed to fire, should be cooled with water. Do not allow fire-extinguishing water to enter the sewage system and nearby surface waters.

If the product is exposed to high temperatures, e.g. in the event of fire, dangerous decomposition compounds are produced. These are:

Carbon oxides (CO / CO₂)

Some metal oxides

5.3. Advice for firefighters

No specific requirements.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

No specific requirements.

6.2. Environmental precautions

Avoid discharge to lakes, streams, sewers, etc.
Keep unauthorized persons away from the spill

6.3. Methods and material for containment and cleaning up

Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.
Wherever possible cleaning should be performed with normal cleaning agents. Avoid use of solvents.

6.4. Reference to other sections

See section 13 "Disposal considerations" on handling of waste.
See section 8 "Exposure controls/personal protection" for protective measures.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Smoking, drinking and consumption of food is not allowed in the work area.
See section 8 "Exposure controls/personal protection" for information on personal protection.

7.2. ▼ Conditions for safe storage, including any incompatibilities

Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

Recommended storage material

Always store in containers of the same material as the original container.

▼ Storage conditions

No specific requirements.

Incompatible materials

Strong acids, strong bases, strong oxidizing agents, and strong reducing agents.

7.3. Specific end use(s)

This product should only be used for applications quoted in section 1.2.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No substances are listed with a permissible exposure limit (ref: 29 CFR 1910.1000 TABLE Z-1)

8.2. ▼ Exposure controls

Apply general control to prevent unnecessary exposure

General recommendations

Smoking, drinking and consumption of food is not allowed in the work area.

Exposure scenarios

There are no exposure scenarios implemented for this product.

Exposure limits

Occupational exposure limits have not been defined for the substances in this product.

Appropriate technical measures

Apply standard precautions during use of the product. Avoid inhalation of vapours.

▼ Hygiene measures

In between use of the product and at the end of the working day all exposed areas of the body must be washed thoroughly. Pay special attention to hands, forearms and face.

Measures to avoid environmental exposure

No specific requirements.

Individual protection measures, such as personal protective equipment

▼ Generally

No specific requirements.

▼ Respiratory Equipment

No specific requirements.

Skin protection

No specific requirements.

Hand protection

No specific requirements.

Eye protection

No specific requirements.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state

Paste

Color

Pink

Odor

Slight paint odor

Odor threshold (ppm)

No data available.

pH

No data available.

Density (g/cm³)

No data available.

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Relative density

not measured - approximately 1.8kg/liter (20/20 degrees celsius)

Kinematic viscosity

No data available.

Particle characteristics

No data available.

Phase changes

Melting point/freezing point (°F)

No data available.

Softening point/range (°F)

No data available.

Boiling point (°F)

No data available.

Vapor pressure

No data available.

Relative vapor density

(air = 1) 0.6 (water) - no other volatile ingredients

Decomposition temperature (°F)

No data available.

Data on fire and explosion hazards

Flash point (°F)

No data available.

Flammability (°F)

No data available.

Auto-ignition temperature (°F)

No data available.

Explosion limits (% v/v)

No data available.

Solubility

Solubility in water

15 g/liter (calcium carbonate) - this material will not dissolve in water

n-octanol/water coefficient (LogKow)

No data available.

Solubility in fat (g/L)

No data available.

9.2. Other information

Other physical and chemical parameters

No data available.

Oxidizing properties

No data available.

SECTION 10: Stability and reactivity

10.1. Reactivity

No data available.

10.2. Chemical stability

The product is stable under the conditions, noted in section 7 "Handling and storage".

10.3. Possibility of hazardous reactions, including those associated with foreseeable emergencies

None known.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

Strong acids, strong bases, strong oxidizing agents, and strong reducing agents.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

▼ Acute toxicity

Based on available data for the mixture, the classification criteria are not met.

▼ Skin corrosion/irritation

Based on available data for the mixture, the classification criteria are not met.

▼ Serious eye damage/irritation

Based on available data for the mixture, the classification criteria are not met.

▼ Respiratory sensitisation

Based on available data for the mixture, the classification criteria are not met.

▼ Skin sensitisation

Based on available data for the mixture, the classification criteria are not met.

▼ Germ cell mutagenicity

Based on available data for the mixture, the classification criteria are not met.

▼ Carcinogenicity

Based on available data for the mixture, the classification criteria are not met.

▼ Reproductive toxicity

Based on available data for the mixture, the classification criteria are not met.

▼ STOT-single exposure

Based on available data for the mixture, the classification criteria are not met.

▼ STOT-repeated exposure

Based on available data for the mixture, the classification criteria are not met.

▼ Aspiration hazard

Based on available data for the mixture, the classification criteria are not met.

Long term effects

None known.

Other information

None known.

SECTION 12: Ecological information

12.1. ▼ Toxicity

Based on available data for the mixture, the classification criteria are not met.

12.2. ▼ Persistence and degradability

Based on available data for the mixture, the classification criteria are not met.

12.3. ▼ Bioaccumulative potential

Based on available data for the mixture, the classification criteria are not met.

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification.

12.6. Other adverse effects

None known.

SECTION 13: Disposal considerations

RCRA Hazardous waste ("P" and "U" list) (40 CFR 261)

None of the components are listed

Specific labelling

Contaminated packing

Packaging containing residues of the product must be disposed of similarly to the product.

SECTION 14: Transport information

	14.1 UN / ID	14.2 UN proper shipping name	14.3 Hazard class(es)	14.4 PG*	14.5 Env**	Other information:
DOT	-	-	-	-	-	-
IMDG	-	-	-	-	-	-
IATA	-	-	-	-	-	-

* Packing group

** Environmental hazards

Additional information

Not dangerous goods according to DOT, IATA and IMDG.

14.6. Special precautions for user

Not applicable.

14.7. Transport in bulk according to IMO instruments

No data available.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.2. U.S. Federal regulations

TSCA (the non-confidential portion)

Calcium carbonate is listed

Water is listed

Clean Air Act

None of the components are listed

EPCRA Section 302

None of the components are listed

EPCRA Section 304

None of the components are listed

EPCRA section 313

None of the components are listed

CERCLA

None of the components are listed

Hazardous chemical inventory reporting

This product is not subject to Tier II reporting.

State regulations

California / Prop. 65

None of the components are listed

Massachusetts / Right To Know Act

None of the components are listed

New Jersey / Right To Know Act

None of the components are listed

New York / Right To Know Act

None of the components are listed

Pennsylvania / Right To Know Act

None of the components are listed

15.4. Restrictions for application

Restricted to professional users.

15.5. Demands for specific education

No specific requirements.

15.6. Additional information

Not applicable.

15.7. Chemical safety assessment

No

15.8. Sources

OSHA Hazard Communication Standard (29 CFR 1910.1200)

SECTION 16: Other information

The full text of identified uses as mentioned in section 1

None known.

Abbreviations and acronyms

ACGIH = American Conference of Governmental Industrial Hygienists

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road

ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

CAS = Chemical Abstracts Service

CERCLA = Comprehensive Environmental Response Compensation and Liability Act

DOT = Department of Transportation

EINECS = European Inventory of Existing Commercial chemical Substances

EPCRA = Emergency Planning and Community Right-To-Know Act

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

HCIS = Hazardous Chemical Information System

HNOC = Hazards Not Otherwise Classified

IARC = International Agency for Research on Cancer

IATA = International Air Transport Association

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

NFPA = National Fire Protection Association

NIOSH = National Institute for Occupational Safety and Health

OECD = Organisation for Economic Co-operation and Development

OSHA = Occupational Safety and Health Administration

PBT = Persistent, Bioaccumulative and Toxic

RCRA = Resource Conservation and Recovery Act

RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail

RRN = REACH Registration Number

SARA = Superfund Amendments and Reauthorization Act

SCL = A specific concentration limit.

STEL = Short-term exposure limits

STOT-RE = Specific Target Organ Toxicity - Repeated Exposure

STOT-SE = Specific Target Organ Toxicity - Single Exposure

TSCA = The Toxic Substances Control Act

TWA = Time weighted average

UN = United Nations

UVBC = Unknown or variable composition, complex reaction products or of biological materials

VOC = Volatile Organic Compound

vPvB = Very Persistent and Very Bioaccumulative

▼ Additional information

Not applicable.

The safety data sheet is validated by

Product Stewardship Team

Other

A change (in proportion to the last essential change (first cipher in SDS version, see section 1)) is marked with a triangle.

The information in this safety data sheet applies only to this specific product (mentioned in section 1) and is not necessarily correct for use with other chemicals/products.

It is recommended to hand over this safety data sheet to the actual user of the product. Information in this safety data sheet cannot be used as a product specification.

Country-language: US-en