



Revision Number: 006.0

Issue date: 11/17/2025

1. IDENTIFICATION

Product name: Clover Silicon Carbide Pat Gel Water
Mix
Product type/ Recommended use: Sharpening compound
Restriction of Use: None identified
Company address: Henkel Corporation
 One Henkel Way
 Rocky Hill, Connecticut 06067

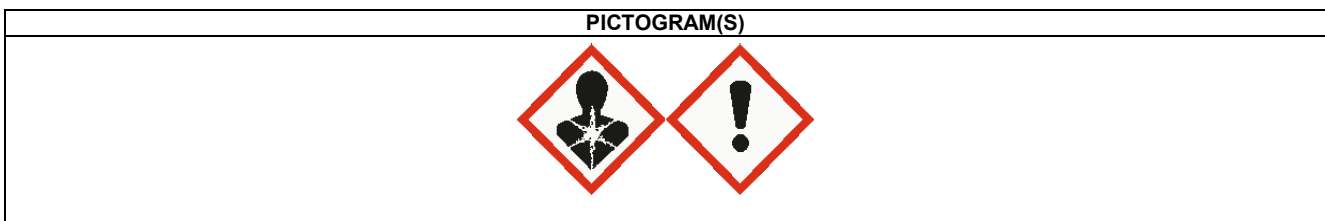
IDH number: 232882
Item number: 39406
Region: United States
Contact information:
 Telephone: +1 (860) 571-5100
 MEDICAL EMERGENCY Phone: Poison Control Center
 1-877-671-4608 (toll free) or 1-303-592-1711
 TRANSPORT EMERGENCY Phone: CHEMTREC
 1-800-424-9300 (toll free) or 1-703-527-3887
 MEDICAL EMERGENCY Phone: Poison Control Center
 1-877-671-4608 (toll free) or 1-303-592-1711
 TRANSPORT EMERGENCY Phone: CHEMTREC
 1-800-424-9300 (toll free) or 1-703-527-3887
 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: H335 - MAY CAUSE RESPIRATORY IRRITATION.
 H350 - MAY CAUSE CANCER.

HAZARD CLASS	HAZARD CATEGORY
CARCINOGENICITY	1A
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3



Precautionary Statements

Prevention: P201 - Obtain special instructions before use.
 P202 - Do not handle until all safety precautions have been read and understood.
 P261 - Avoid breathing mist/vapours.
 P271 - Use only outdoors or in a well-ventilated area.
 P280 - Wear protective gloves, clothing, eye and face protection.

Response: P304+P340+P312 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell.
 P308+P313 - IF exposed or concerned: Get medical attention.

Storage: P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
 P405 - Store locked up.

Disposal: P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Silicon carbide	409-21-2	10 - 30
Cristobalite, (RCS \geq 1% - <10%)	14464-46-1	0.1 - 1
Triethanolamine	102-71-6	1 - 5

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.
Skin contact:	Wash with soap and water. If symptoms develop and persist, get medical attention.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If symptoms develop and persist, get medical attention.
Ingestion:	If conscious, drink plenty of water. Never give anything by mouth to an unconscious person. If symptoms develop and persist, get medical attention.
Most important symptoms and effects (acute and delayed):	The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.
Indication of any immediate medical attention / special treatment needed:	Not available.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Not applicable. Product is an aqueous dispersion.
Improper extinguishing agents:	Not available.
Special firefighting procedures:	None
Unusual fire or explosion hazards:	None
Hazardous combustion products:	Oxides of carbon.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling: Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling.

Storage: Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Silicon carbide	3 mg/m3 TWA Respirable fraction. 10 mg/m3 TWA Inhalable fraction. 0.1 FIBERS/CM3 TWA Fiber. 3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Inhalable particles.	5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust. 5 mg/m3 TWA Respirable fraction. 15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust. 50 MPPCF TWA Total dust.	None	None
Triethanolamine	5 mg/m3 TWA	None	None	None
Diethanolamine	1 mg/m3 TWA Inhalable fraction and vapor. (SKIN) Inhalable fraction and vapor.	None	None	None
Cristobalite, (RCS >=1% - <10%)	5 mg/m3 TWA Inhalable fraction. 1 FIBERS/CM3 TWA Fiber. 0.025 mg/m3 TWA Respirable fraction.	1.2 MPPCF TWA Respirable 0.05 mg/m3 TWA Respirable 0.05 mg/m3 TWA (Respirable dust.) (Respirable dust.) 0.025 mg/m3 OSHA ACT (Respirable dust.) 0.05 mg/m3 PEL Respirable dust.	None	None

Engineering controls: Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.

Skin protection: Use impermeable gloves and protective clothing as necessary to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid, Paste
Color:	Gray / Grey
Odor:	Mild
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	Not available.
Boiling point/range:	141 - 482 °C (285.8 - 899.6 °F)
Melting point/ range:	Not available.
Density/Relative density:	1.3089
Relative vapor density:	Heavier than air.

Flash point: > 93 °C (> 199.4 °F) Cleveland open cup
Flammable/Explosive limits - lower: Not available.
Flammable/Explosive limits - upper: Not available.
Autoignition temperature: Not available.
Flammability: Not applicable
Evaporation rate: Less than butyl acetate.
Solubility: Not available. Water
Partition coefficient n-octanol/water (logarithmic value): Not available.
VOC content: Essentially Zero
Dynamic viscosity: Not available.
Kinematic viscosity: Not available.
Particle characteristics: Not available.
Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable
Hazardous reactions: Will not occur.
Hazardous decomposition products: Hydrocarbons.
Incompatible materials: Strong oxidizing agents.
Reactivity: Not available.
Conditions to avoid: Elevated temperatures.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation.
Skin contact: May cause allergic skin reaction.
Eye contact: May cause eye irritation.
Ingestion: Not expected to be harmful by ingestion.

Hazardous Component(s)	LD50s and LC50s
Silicon carbide	None
Cristobalite, (RCS >=1% - <10%)	None
Triethanolamine	Oral LD50 (Rat) = 8.0 g/kg Dermal LD50 (Rabbit) = > 20,000 mg/kg

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Silicon carbide	Nuisance dust		
Cristobalite, (RCS >=1% - <10%)			Carcinogen Immune system Kidney Lung
Triethanolamine	Irritant	Allergen	

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Silicon carbide	No	Group 2A	No
Cristobalite, (RCS >=1% - <10%)	Known To Be Human Carcinogen.	Group 1	Yes
Triethanolamine	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: RQ, Environmentally hazardous substance, liquid, n.o.s.
Hazard class or division: 9
Identification number: UN 3082
Packing group: III
DOT Hazardous Substance(s): Diethanolamine

International Air Transportation (ICAO/IATA)

Proper shipping name: RQ, Environmentally hazardous substance, liquid, n.o.s.
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: RQ, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Please refer to the GHS classification in Section 2
CERCLA/SARA Section 313: None above reporting de minimis.
CERCLA Reportable quantity: Diethanolamine (CAS# 111-42-2) 100 lbs. (45.4 kg)

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format. 3,8,11

Prepared by: Product Safety and Regulatory Affairs

Issue date: 11/17/2025

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