



Dynaflux SDS AR781B 01/17/2017

## Safety Data Sheet

Product: Arcair Protex Alclean Aluminum Cleaner Part No. 57-014-000, 57-021-200, 57-055-000

**Part 1: Product and Company Identification**

SDS No: AR781B

Product Use Description: Cleaning and removal of grease, oil, dirt and white, chalky aluminum oxides before welding.

Removes weld residue and discoloration after welding.

Trade Name: Arcair Protex Alclean Aluminum Cleaner

Manufactured for: Thermadyne Tweco Wichita, KS 67277

Manufacturers Name: Dynaflux, Inc.

241 Brown Farm Rd.

Cartersville, GA 30120 U.S.A.

Emergency Telephone Number: CHEM-TEL: For U.S.: 800-255-3924 International: 813-248-0585

**Part 2: Composition / Information on ingredients**

Components	CAS Number	Concentration (Weight)
Phosphoric Acid	7664-38-22	<5%
Ammonium Bifluoride	1341-49-7	<1%

**Part 3: Hazards Identification****Emergency Overview****Appearance:** Green Liquid**Physical State:** Liquid**Odor:** Acrid**Classification**

Acute toxicity-Inhalation (mists)	Category 3
Skin corrosion/irritation	Category 1 Sub-category B
Serious eye damage/eye irritation	Category 1

**Hazard Statements:** toxic if inhaled. Causes skin burns and eye damage.**Signal Word:** DANGER**Precautionary Statements – Prevention**

H290: May be corrosive to metals.

H301: Toxic if swallowed

H311: Toxic in contact with skin

H331: Toxic if inhaled

Use on a well-ventilated area.

Do not breathe fume/mist/vapors/spray.

Wash face, hands and any exposed skin thoroughly after handling.

Wear protective gloves/protection clothing/eye protection/face protection.

**Precautionary Statements – Response**

Immediately call poison center or doctor/physician

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present. Continue rinsing. Call poison center or doctor/physician.

IF ON SKIN (hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse.

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call doctor/physician.

**Precautionary Statements -Storage**

Store in a well-ventilated environment. Keep container tightly closed.

**Precautionary Statements –Disposal**

Dispose of contents/container according to State, Federal and Providential regulations.

**Part 4: First Aid Measures****General Advice**

Immediately call poison center or doctor/physician.

**Eye Contact**

Hold eyelids apart, initiate and maintain gentle and continuous irrigation for 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call poison center or doctor/physician. **GHS Category 1**

**Skin Contact**

IF ON SKIN (hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse. **GHS Category 1C**

**Inhalation**

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call doctor/physician.

**GHS Category 3**

Ingestion

IF SWALLOWED: rinse mouth. DO NOT INDUCE VOMITING. . Immediately call poison center or doctor/physician. **GHS Category 3**

**Most important symptoms and effects**

**Symptoms:** Causes skin burns and eye damage. Inhalation causes irritation and burning to nose and throat. Ingestion may cause severe burns to mouth, throat or stomach.

**Notes to physician:** Treat symptomatically

**Part 5: Fire Fighting Measures****Suitable extinguishing media**

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**Specific Hazards**

Material is corrosive.

**Hazardous Combustion Products:** Carbon monoxide. Carbon dioxide (CO<sub>2</sub>), Hydrogen fluoride.

## Part 6: Accidental Release Measures

### Personal precautions

Wear suitable protective clothing, gloves and eye/face protection. Use self-contained breathing apparatus and chemically protective clothing. Use chemically protective clothing.

### Environmental precautions

Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological information. See Section 13: DISPOSAL CONSIDERATIONS

### Methods for cleaning up

Approach suspected leak areas with caution. Contain and collect spillage with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in labeled container for disposal according to local, state and federal regulations. Neutralize with a dilute solution of sodium carbonate. Place in appropriate chemical waste container.

## Part 7: Handling and Storage

### Handling

Handle in accordance with good industrial hygiene and safety practice. Use personal protection recommended in Section 8. Avoid contact with skin, eyes or clothing. Follow all product label instructions. Use only as directed. Use only outdoors or in a well-ventilated area. Do not breathe dust/fume/mist/vapors/spray. Wash face, hands and any exposed skin thoroughly after handling.

### Storage

Store in a well-ventilated environment. Store in a cool, dry place, out of direct sunlight. Do not freeze, less than or equal to 32°F or heat above 110°F. Keep container tightly closed. Keep out of the reach of children. Keep/store only in original container.

## Part 8: Exposure Controls / Personal Protection

### Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Phosphoric acid 7664-38-2	STEL: 3mg/m3  TWA: 1mg/m3	TWA: 1 mg/m3 (vacated) TWA: 1 mg/m3 (vacated) STEL: 3 mg/m3	IDLH: 1000 mg/m3  TWA: 1mg/m3 STEL: 3 mg/m3
Ammonium bifluoride 1341-497	TWA: 2.5 mg(F)/m3	TWA: 2.5 mg(F)/m3	TWA: 2.5 mg/m3 F

### Appropriate Engineering Controls

#### Engineering Controls

Apply technical measures to comply with the occupational exposure limits. Eyewash stations. Showers.

Individual protection measures, such as personal protective equipment

#### Eye/Face Protection

Chemical anti-splash safety goggles.

**Skin and Body Protection**

Chemical resistant, impermeable gloves. Wear appropriate chemical resistant clothing.

**Respiratory protection**

Ensure adequate ventilation, especially in confined areas. Ventilate by opening all doors and windows. If exposure above the TLV or EL require a NIOSH approved respirator equipped for the exposure or suitable respiratory protection per 29 CFR 1910.134 is required.

**General Hygiene Considerations**

Wash contaminated clothing before reuse. Work hygienic practices: Wash hands thoroughly before handling foodstuffs, liquids or tobacco products. Use common sense and care around chemicals. Never mix this product with other chemicals.

**Part 9: Physical and Chemical Properties****Information on basic physical and chemical properties**

Physical State	Liquid
Appearance	Yellow liquid
Color	Amber

Property	Values
pH Melting Point/Freezing Point	
Boiling Point/Boiling Range	212°F
Evaporation rate	1 (Water=1)
Flammability	Nonflammable
Specific Gravity (H2O=1)	1.079
Water Solubility	Complete
VOC %	1%

**Part 10: Stability and Reactivity****Reactivity**

Not reactive under normal conditions.

**Stability**

Stable under recommended storage conditions.

**Conditions to avoid**

Keep out of reach of children

**Materials to avoid**

Strong oxidizers.

**Hazardous Decomposition**

Carbon monoxide, Carbon dioxide (CO<sub>2</sub>)

**Part 11. Toxicological Information****Information on likely routes of exposure****Eye Contact**

Can cause eye damage.

**Skin Contact**

Causes skin burns.

**Inhalation**

Toxic if inhaled

**Ingestion**

May be harmful if swallowed

**Component Information**

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Phosphoric acid	=1530 mg/kg (Rat)	=2730 mg/kg (Rabbit)	>850mg/m <sup>3</sup> (Rat) 1h
Ammonium biflouride	No LD50 / LC50 information found relating to normal routes of occupational exposure.		

**Carcinogenicity**

This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

**Part 12. Ecological Information****Ecotoxicity effects****Aquatic toxicity**

Toxic to aquatic organisms, May cause pH changes in aqueous ecological systems

Chemical Name	Algae/aquatic plants	Fish	Crustacea
Phosphoric acid 7664-38-2		3-3.5: 96 h Gambusia affinis mg/L LC50	4.6: 12 h Daphnia magna mg/L EC50
Ammonium biflouride 1341-497	This material is not expected to be toxic to aquatic life. The LC50/96-hour values for fish are over 100mg/L		

**Bioaccumulation**

Not determined

**Mobility**

Not determined

**Part 13. Disposal Considerations****Waste disposal methods**

Must not be disposed of together with general refuse. Do not allow product to reach sewage system.  
Dispose of container and unused contents in accordance with federal, state and local regulations.

**Part 14. Transport Information****Note**

Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

**DOT**

UN/ID No.	NA1760
Proper Shipping Name	Compounds, cleaning liquid (Phosphoric acid)
Hazard Class	8
Packing Group	II

**IMDG**

UN/ID No.	NA1760
Proper Shipping Name	Corrosive liquid (Phosphoric acid)
Hazard Class	8
Packing Group	II
Marine Pollutant	this material may meet the definition of a marine pollutant

**Part 15. Regulatory Information****TSCA****Listed**

TSCA United States Toxic Substances Control Act Section 8(b) inventory

**US Federal Regulations****CERCLA**

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302).

**SARA 311/312 Hazard Categories****Sara 311/312 hazard Categories**

Acute health hazard	Yes
Chronic Health hazard	Yes
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

Continued

Chemical Name	Hazardous Substances		
	RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Phosphoric acid 7664-38-2	5000 lb.		RQ 5000 lb. final RQ RQ 2270 kg final RQ
Ammonium bifluoride 1341-497	100 lb		RQ 100 lb final RQ RQ2270 kg final RQ

	Health Hazards	Flammability	Instability	Speical Hazards
<b>NFPA</b>	3	0	0	Not determined

	Health Hazards	Flammability	Physical Hazards	Personal Protection
<b>HMIS</b>	2	0	1	C

## Part 16. Other Information

This information is based on our present knowledge; however, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Dynaflux, Inc.  
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Cartersville, GA 30120  
Prepared by: E. Schaffstall

### Disclaimer of Expressed and implied Warranties:

The information presented in this Safety Data Sheet is based on data believed to be accurate as of the date of the Safety Data sheet was prepared. No responsibility is assumed for any damage or injury resulting from abnormal use or from any failure to adhere to recommended practices as specified on the label copy.