

Imperial HSS Stub Drills



Size	Flute Length	Overall Length	Ordering Code	Price Each			No. 223	
				1-9	10-29	30+	Ordering Code	Price Each
1/16	13/32	1-11/32	DSE-10062E	0.68	0.61	0.58	—	—
3/32	9/16	1-11/16	DSE-10093A	0.55	0.50	0.47	DSG-10093A	0.95
1/8	11/16	1-15/16	—	—	—	—	DSG-10125E	1.04
9/64	25/32	2-1/32	DSE-10140H	0.81	0.73	0.69	—	—
5/32	7/8	2-5/32	DSE-10156A	0.68	0.61	0.58	DSG-10156A	1.20
3/16	1-1/32	2-7/16	DSE-10187J	0.95	0.86	0.81	DSG-10187J	1.45
13/64	1-1/32	2-7/16	DSE-10203H	0.95	0.86	0.81	—	—
15/64	1-1/8	2-19/32	—	—	—	—	DSG-10234B	2.19
1/4	1-7/32	2-3/4	DSE-10250M	1.35	1.22	1.15	DSG-10250M	2.27
5/16	1-7/16	3-1/8	DSE-10312C	2.04	1.84	1.73	DSG-10312C	3.34
3/8	2-1/16	3-1/2	DSE-10375B	2.99	2.69	2.54	DSG-10375B	4.85
1/2	2	4	—	—	—	—	DSG-10500K	9.07
9/16	2-7/32	4-3/8	—	—	—	—	DSG-10562M	17.77
5/8	2-9/32	4-17/32	DSE-10625M	10.19	9.17	8.66	DSG-10625M	16.46
3/4	2-19/32	5-5/32	DSE-10750E	15.21	13.69	12.93	DSG-10750E	24.73
7/8	2-3/4	5-9/16	DSE-10875J	21.33	19.20	18.13	DSG-10875J	34.69

If the size you require is not listed, call our technical quote line on Free Phone: 0800 66 33 55

Imperial Cobalt Stub Drills



Size	Flute Length	Overall Length	Ordering Code	Price
1/16	13/32	1-11/32	HSS-67006L	2.80
3/32	9/16	1-11/16	HSS-67016B	2.59
1/8	11/16	1-15/16	HSS-67026E	4.17
5/32	7/8	2-5/32	HSS-67036K	3.53
3/16	1-1/32	2-7/16	HSS-67046A	4.16
1/4	1-7/32	2-3/4	HSS-67066J	4.48
9/32	1-5/16	2-29/32	HSS-67076M	7.67
5/16	1-7/16	3-1/8	HSS-67086C	9.13
11/32	1-9/16	3-9/32	HSS-67096H	12.77
3/8	1-11/16	3-1/2	HSS-67106M	4.58
13/32	1-11/16	3-1/2	HSS-67115H	16.01
7/16	1-27/32	3-3/4	HSS-67121A	22.11
15/32	2	4	HSS-67126H	25.09

All dimensions shown in inches

Size	Flute Length	Overall Length	Ordering Code	Price
1/16	13/32	1-11/32	DSG-20062K	3.62
3/32	9/16	1-11/16	DSG-20093D	3.85
1/8	11/16	1-15/16	DSG-20125K	4.16
5/32	7/8	2-5/32	DSG-20156D	4.84
3/16	1-1/32	2-7/16	DSG-20187M	7.05
7/32	1-1/8	2-19/32	DSG-20219D	12.79
1/4	1-7/32	2-3/4	DSG-20250C	10.59
9/32	1-5/16	2-29/32	DSG-20281L	17.44
5/16	1-7/16	3-1/8	DSG-20312H	20.87
11/32	1-9/16	3-9/32	DSG-20343B	28.94
3/8	1-11/16	3-1/2	DSG-20375E	17.19
13/32	1-11/16	3-1/2	DSG-20406B	39.35
7/16	1-27/32	3-3/4	DSG-20437K	39.35
15/32	2	4	DSG-20469A	49.31
1/2	2	4	DSG-20500A	45.50
17/32	2-1/8	4-7/32	DSG-20531J	59.75

DORMER Metric HSS TiN Coated Stub Drills

- HSS TiN coated stub drill
- TiN tip coating for extended tool
- Self-centring split point for superb positional accuracy



Size	Flute Length	Overall Length	Ordering Code	Price
1.00	6	26	HSS-00306E	1.45
1.50	9	32	HSS-00312M	1.17
1.60	10	34	HSS-00314D	1.51
2.00	12	38	HSS-00319L	1.02
2.40	14	43	HSS-00325D	1.54
2.50	14	43	HSS-00326A	1.10
2.90	16	46	HSS-00332H	1.68
3.00	16	46	HSS-00333C	1.08
3.20	18	49	HSS-00336D	1.54
3.30	18	49	HSS-00338K	1.06
3.50	20	52	HSS-00340E	1.26
3.70	20	52	HSS-00343H	1.76
3.80	22	55	HSS-00344C	1.82
4.10	22	55	HSS-00348A	1.38
4.20	22	55	HSS-00349K	1.65
4.30	24	58	HSS-00350K	2.19
4.50	24	58	HSS-00353L	1.66
4.60	24	58	HSS-00354H	2.09
4.80	26	62	HSS-00357J	2.25
5.00	26	62	HSS-00359A	1.70
5.10	26	62	HSS-00360A	2.68
5.20	26	62	HSS-00362E	2.61
5.30	26	62	HSS-00363B	2.68

Size	Flute Length	Overall Length	Ordering Code	Price Each
5.50	28	66	HSS-00365H	2.13
6.00	28	66	HSS-00372K	2.09
6.10	31	70	HSS-00373E	3.61
6.20	31	70	HSS-00374B	3.62
6.40	31	70	HSS-00377C	3.59
6.50	31	70	HSS-00378M	2.74
6.80	34	74	HSS-00381D	3.89
7.00	34	74	HSS-00383K	2.94
8.00	37	79	HSS-00395E	3.65
8.20	37	79	HSS-00397L	6.28
8.50	37	79	HSS-00400D	4.78
8.70	40	84	HSS-00402K	6.41
9.00	40	84	HSS-00406H	4.67
9.50	40	84	HSS-00411D	6.20
10.00	43	89	HSS-00417H	5.91
11.00	47	95	HSS-00428H	8.56
11.50	47	95	HSS-00433D	10.48
12.00	51	102	HSS-00438L	10.04
12.50	51	102	HSS-00441C	13.09
13.00	51	102	HSS-00443J	11.59

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