

A2 Insert Identification System



Cut-Off

A2 Cut-off		N = neutral R = right hand L = left hand		-CF (Cut-off Fine) -CM (Cut-off Medium) -CR (Cut-off Rough)	
1. Insert Type		3. Hand of Insert		5. Chipbreaker	
A2 040		N 00		CF 02	
2. Cutting Width		4. Approach Angle of Main Cutting Edge		6. Corner Radius	
(in 1/10 mm)		00 = neutral 06 = 6° 10 = 10° 15 = 15° 16 = 16°			
Cutting Width (mm)	Pocket Seat Size				
1,60	01			mm	inch
2,20	02			00	0,0
3,05	03			01	0,1
4,05	04			02	0,2
				03	0,3
					.000
					.004
					.008
					.012