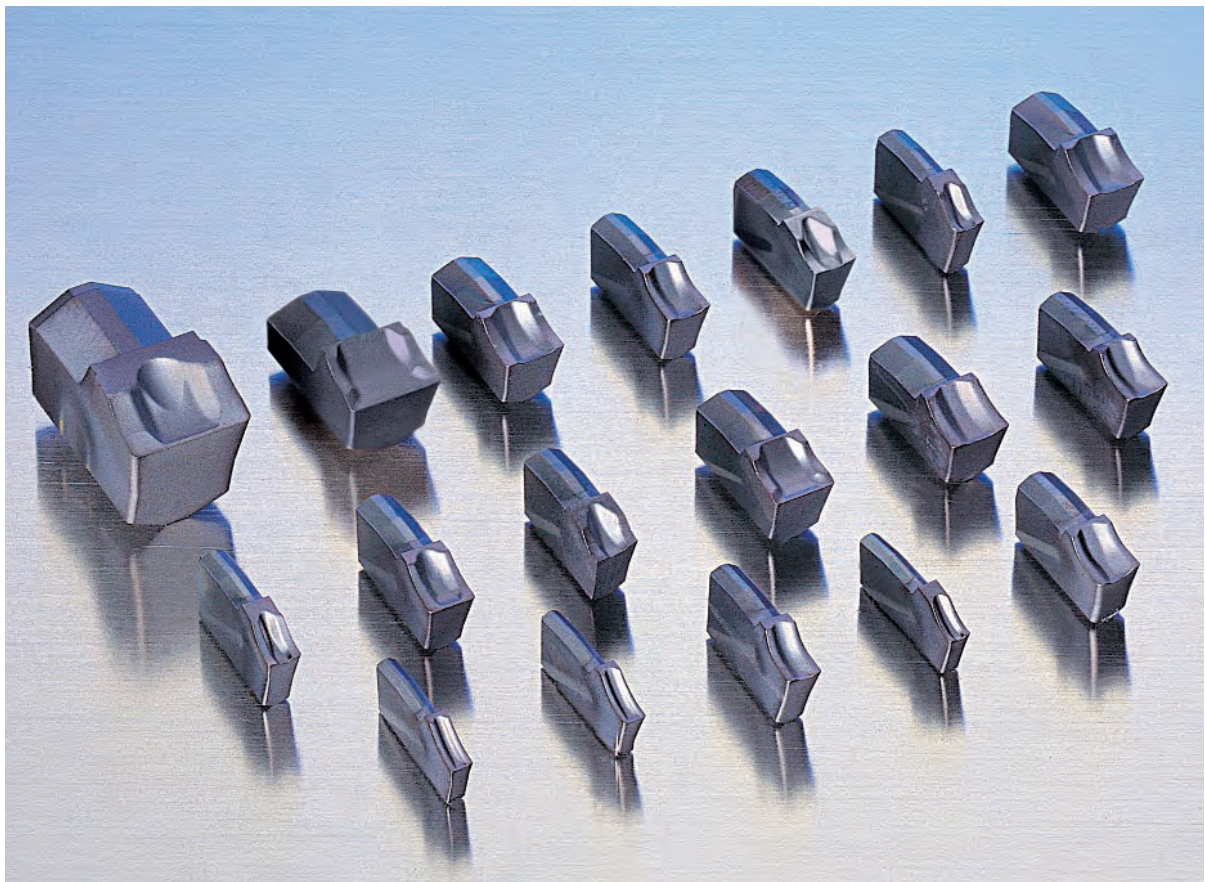


A2 Cut-off		N = neutral R = right hand L = left hand		-CF (Cut-off Fine) -CM (Cut-off Medium) -CR (Cut-off Rough)	
1. Insert Type		3. Hand of Insert		5. Chipbreaker	
A2	040	N	00	CF	02
2. Cutting Width		4. Approach Angle of Main Cutting Edge		6. Corner Radius	
(in 1/10 mm)		00 = neutral 06 = 6° 10 = 10° 15 = 15° 16 = 16°		mm inch	
Cutting Width (mm)	Pocket Seat Size			00	0,0 .000
1,60	01			01	0,1 .004
2,20	02			02	0,2 .008
3,05	03			03	0,3 .010
4,05	04			04	0,4 .016
5,05	05				
6,05	06				
8,05	08				



With more than 110 insert line items in three grades and three chipbreaker styles, Kennametal

offers a complete line of inserts designed to productively handle any cut-off application.