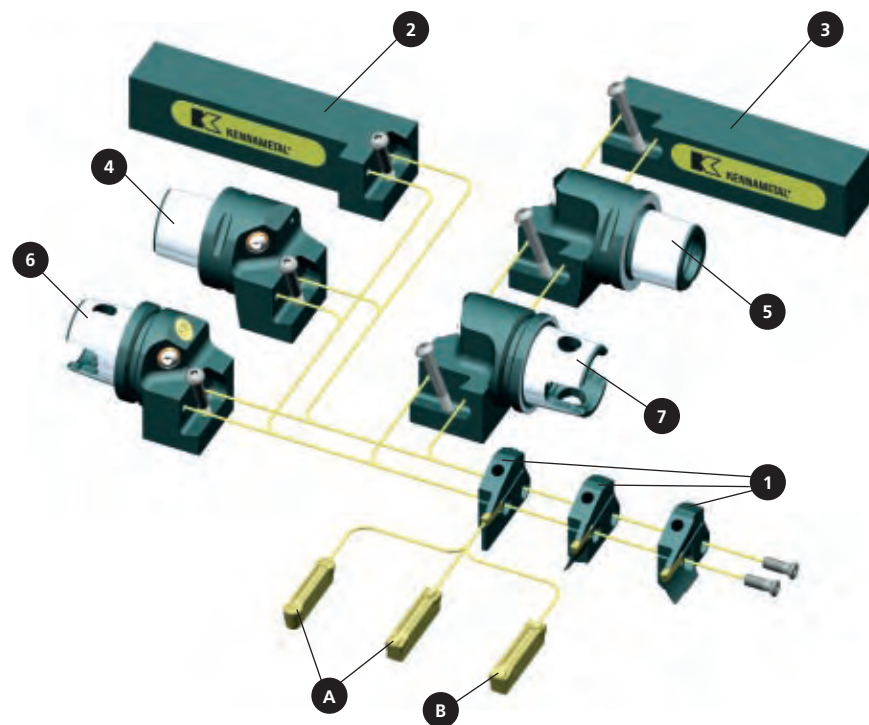


# A4 Modular Blades Identification System



## Modular Grooving Shank Toolholder and Quick-Change Tooling



### Legend

	page
<b>A</b>	A4 Groove & Turn Inserts B44 - B46
<b>B</b>	A4 Cut-off Inserts B47
<b>1</b>	OD and Face Grooving Blades B53 - B54
<b>2</b>	KGME Toolholder B56
<b>3</b>	KGMS Toolholder B56
<b>4</b>	Capto KGME Cutting Unit B59
<b>5</b>	Capto KGMS Cutting Unit B59
<b>6</b>	KM KGME Cutting Unit B58
<b>7</b>	KM KGMS Cutting Unit B58

By customer demand, Kennametal Inc. and Sandvik® Coromant have entered into an agreement that allows both companies to manufacture, market, and sell KM and Coromant Capto products worldwide. Using the trademark Kennametal Capto, we make available a variety of leading and innovative Kennametal tooling designs utilizing the Coromant Capto coupling.

The manufacture and marketing of Kennametal Capto products and the use of the "Capto" trademark are in accordance with a license granted from Sandvik.

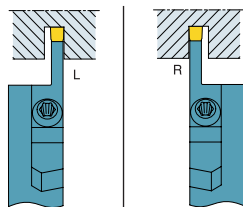
Modular blade assembly for A4 inserts

**1.**  
A4 Tooling System

**A4M**

**50**

**2.**  
Modular System Size



**3.**  
Hand of Tool

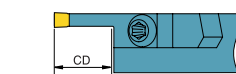
**R**

**04**

**4.**  
Seat Size

Pocket Seat Size

03	3,0 - 3,05
04	4,0 - 4,05
05	5,0 - 5,05

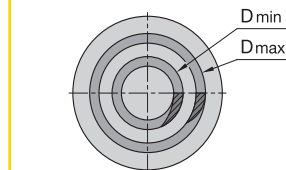


14 mm = .55 in.  
19 mm = .75 in.

**5.**  
Maximum Groove Depth

**14**

**B**



diameters are min and max for outer face groove dia. 999 = unlimited D<sub>max</sub>

**7.**  
Face Grooving Diameter  
D<sub>min</sub>-D<sub>max</sub> (mm)

**048-072**

**6.**  
Tool Style

