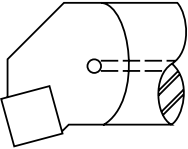
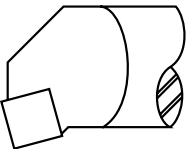
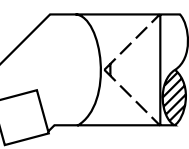
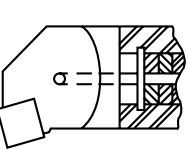
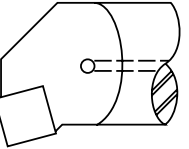
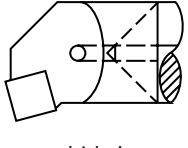
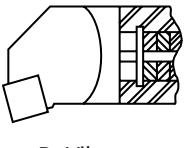
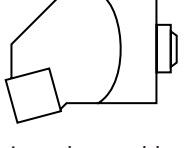
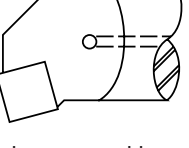


Boring Bar and Head Identification System



A  steel bar with coolant	S  steel bar without coolant	C  carbide bar	D  DeVibrator bar with coolant	D  tuneable bar with coolant
E  carbide bar with coolant	B  DeVibrator	H  interchangeable head	J  heavy metal bar with coolant	

1. Bar Type

Example:

A

2. Bar Diameter

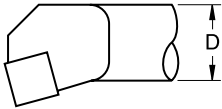
32

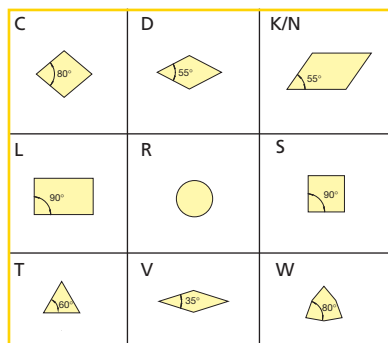
3. Bar Length**

- 3 – F
- 3.5 – G
- 4 – H
- 4.5 – J
- 5 – K
- 5.5 – L
- 6 – M
- 6.5 – N
- 6.75 – P
- 7 – Q
- 8 – R
- 10 – S
- 12 – T
- 14 – U
- 16 – V
- 18 – W
- 20 – Y

** Used only when more than one length is available or a special length is required.

Inch:
A two-digit number which indicates the bar diameter in 1/16-inch increments.



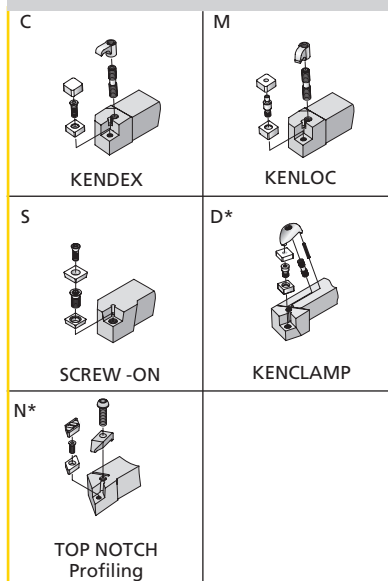


5. Insert Shape

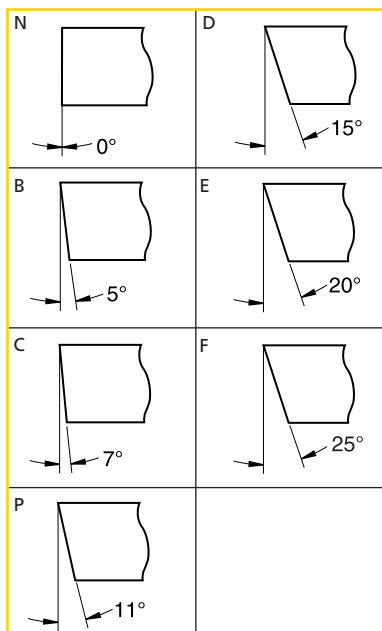
M

S

4. Insert Holding Method



*Kennametal standard only

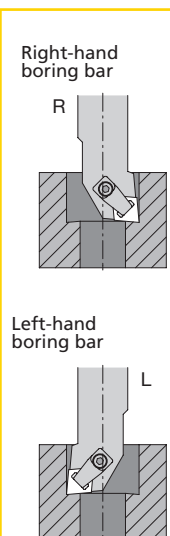
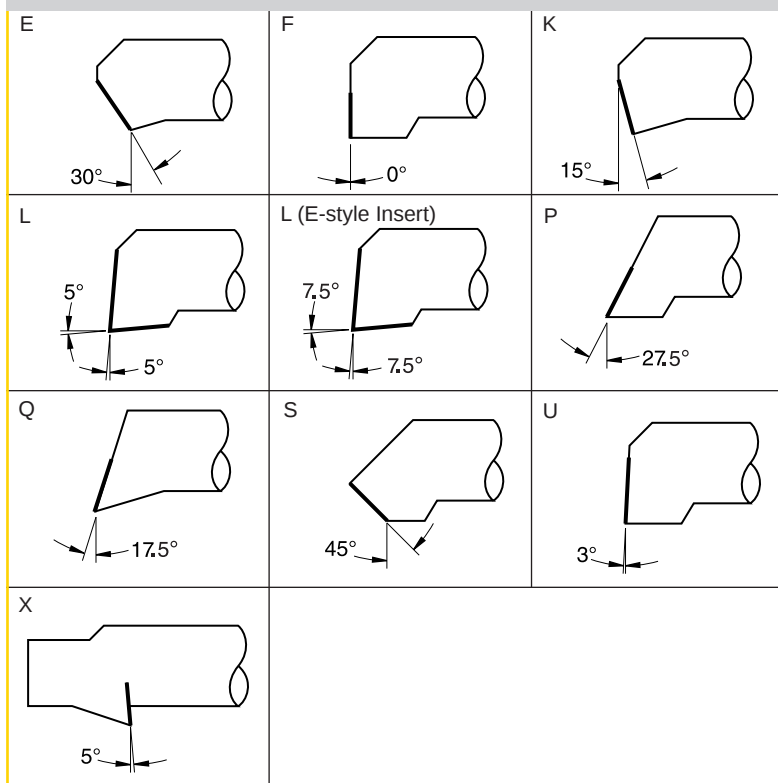


7. Insert Clearance Angle

K

N

6. Bar Style or Lead Angle



8. Hand of Tool

R

Insert IC
Number of
1/8ths of "D"

9. Insert Size

4

10. Additional Information

M..
TNT/MTS clamping
system for ceramic
and PCBN inserts
D
dual pocket
AP5
axial positive
KC
KENCLAMP
+
insert thickness