

DRILL-FIX Conversion Chart – Inch



2.5X Diameter (Right Hand) "KIND" Drills to DRILL-FIX Style

fraction size	previous number	old shank size (inch)	new 2.5xD right hand .75" shank	new 2.5xD right hand 1" shank	new 2.5xD right hand 1.25" shank	new 2.5xD right hand 1.5" shank	new 2.5xD right hand 2" shank
5/8	KIND06250160	1.25	DFT0625R2SSF075	DFT0625R2SSF100			
21/32			DFT0656R2SSF075	DFT0656R2SSF100			
11/16	KIND06870175	1.25	DFT0688R2SSF075	DFT0688R2SSF100			
45/64			DTF0703R2SSF075	DFT0703R2SSF100			
47/64			DFT0734R2SSF075	DFT0734R2SSF100			
3/4	KIND07500188	1.25	DFT0750R2SSF075	DFT0750R2SSF100			
25/32	KIND07810195	1.25	DFT0781R2SSF075	DFT0781R2SSF100			
13/16	KIND08120205	1.25	DFT0813R2SSF075	DFT0813R2SSF100			
27/32			DFT0844R2SSF075	DFT0844R2SSF100			
7/8	KIND08750220	1.25	DFT0875R2SSF075	DFT0875R2SSF100			
29/32				DFT0906R2SSF100	DFT0906R2SSF125		
15/16	KIND09370235	1.25		DFT0938R2SSF100	DFT0938R2SSF125		
31/32				DFT0969R2SSF100	DFT0969R2SSF125		
63/64	KIND09840250	1.25		DFT0984R2SSF100	DFT0984R2SSF125		
1	KIND10000250	1.25		DFT1000R2SSF100	DFT1000R2SSF125	DFT1000R2SSF150	
1 1/32	KIND10310260	1.25			DFT1031R2SSF125		
1 1/16	KIND10620265	1.25			DFT1063R2SSF125		
1 3/32					DFT1094R2SSF125		
1 1/8	KIND11250285	1.25			DFT1125R2SSF125		
1 5/32					DFT1156R2SSF125		
1 3/16	KIND11870300	1.25			DFT1188R2SSF125		
1 7/32	KIND12190305	1.25			DFT1219R2SSF125	DFT1219R2SSF150	
1 1/4	KIND12500313	1.25			DFT1250R2SSF125	DFT1250R2SSF150	
1 9/32	KIND12810320	1.5			DFT1281R2SSF125	DFT1281R2SSF150	
1 5/16	KIND13120330	1.5			DFT1313R2SSF125	DFT1313R2SSF150	
1 3/8	KIND13750345	1.5			DFT1375R2SSF125	DFT1375R2SSF150	
1 13/32					DFT1406R2SSF125	DFT1406R2SSF150	
1 7/16	KIND14370360	1.5			DFT1438R2SSF125	DFT1438R2SSF150	
1 15/32	KIND14690370	1.5			DFT1469R2SSF125	DFT1469R2SSF150	
1 1/2	KIND15000375	1.5			DFT1500R2SSF125	DFT1500R2SSF150	
1 17/32					DFT1531R2SSF125	DFT1531R2SSF150	
1 9/16	KIND15620390	1.5			DFT1563R2SSF125	DFT1563R2SSF150	
1 5/8	KIND16250410	1.5			DFT1625R2SSF125	DFT1625R2SSF150	
1 11/16	KIND16870425	1.5			DFT1688R2SSF125	DFT1688R2SSF150	
1 3/4	KIND17500438	1.5				DFT1750R2SSF150	
1 13/16	KIND18120455	1.5				DFT1813R2SSF150	
1 7/8	KIND18750470	1.5				DFT1875R2SSF150	
1 15/16	KIND19370485	1.5				DFT1938R2SSF150	
2	KIND20000500	1.5				DFT2000R2SSF150	DFT2000R2SSF200
2 1/8	KIND21250535	1.5				DFT2125R2SSF150	DFT2125R2SSF200
2 1/4	KIND22500563	2					DFT2250R2SSF200
2 3/8	KIND23750595	2					DFT2375R2SSF200
2 1/2	KIND25000625	2					DFT2500R2SSF200
2 3/4							DFT2750R2SSF200
3							DFT3000R2SSF200
3 1/4							DFT3250R2SSF200

DRILL-FIX Conversion Chart – Inch



4X Diameter (Right Hand)

“KIND” Drills to DRILL-FIX Style

fraction size	previous number	old shank size (inch)	new 4xD right hand .75" shank	new 4xD right hand 1" shank	new 4xD right hand 1.25" shank	new 4xD right hand 1.5" shank	new 4xD right hand 2" shank
5/8	KIND06250250	1.5	DFT0625R4SSF075				
21/32			DFT0656R4SSF075				
11/16	KIND06870275	1.5	DFT0688R4SSF075				
45/64			DFT0703R4SSF075				
47/64			DFT0734R4SSF075				
3/4	KIND07500300	1.5	DFT0750R4SSF075	DFT0750R4DDF100	DFT0750R4SSF125		
25/32	KIND07810313	1.5		DFT0781R4SSF100			
13/16	KIND08120325	1.5		DFT0813R4SSF100			
27/32				DFT0844R4SSF100			
7/8	KIND08750350	1.5		DFT0875R4SSF100	DFT0875R4SSF125		
29/32				DFT0906R4SSF100			
15/16	KIND09370375	1.5		DFT0938R4SSF100			
31/32				DFT0969R4SSF100			
63/64	KIND09840394	1.5		DFT0984R4SSF100			
1	KIND10000400	1.5		DFT1000R4SSF100	DFT1000R4SSF125	DFT1000R4SSF150	
1 1/32	KIND10310413	1.5			DFT1031R4SSF125		
1 1/16	KIND10620425	1.5			DFT1063R4SSF125		
1 3/32					DFT1094R4SSF125		
1 1/8	KIND11250450	1.5			DFT1125R4SSF125	DFT1125R4SSF150	
1 5/32					DFT1156R4DDF125		
1 3/16	KIND11870475	1.5			DFT1188R4SSF125		
1 7/32	KIND12190487	1.5			DFT1219R4SSF125		
1 1/4	KIND12500500	1.5			DFT1250R4SSF125	DFT1250R4SSF150	
1 9/32	KIND12810513	2			DFT1281R4SSF125		
1 5/16	KIND13120525	2			DFT1313R4SSF125		
1 3/8	KIND13750550	2			DFT1375R4SSF125	DFT1375R4SSF150	
1 13/32					DFT1406R4SSF125		
1 7/16	KIND14370575	2			DFT1438R4SSF125	DFT1438R4SSF150	
1 15/32	KIND14690587	2			DFT1469R4SSF125		
1 1/2					DFT1500R4SSF125	DFT1500R4SSF150	
1 17/32					DFT1531R4SSF125	DFT1531R4SSF150	
1 9/16	KIND15620625	2			DFT1563R4SSF125	DFT1563R4SSF150	
1 5/8	KIND16250650	2			DFT1625R4SSF125	DFT1625R4SSF150	
1 11/16	KIND16870675	2			DFT1688R4SSF125	DFT1688R4SSF150	
1 3/4	KIND17500700	2				DFT1750R4SSF150	
1 13/16	KIND18120725	2				DFT1813R4SSF150	
1 7/8	KIND18750750	2				DFT1875R4SSF150	
1 15/16	KIND19370775	2				DFT1938R4SSF150	
2	KIND20000800	2				DFT2000R4SSF150	DFT2000R4SSF200
2 1/8						DFT2125R4SSF150	DFT2125R4SSF200

Solid Carbide Drills

Combination Tools

Modular Drills

Indexable Drills

OPV Drills

Twist Drills/Taps & Dies

Counterboring Tools

Rotating Boring Tools

Holemaking Tech Data

Special Tooling/Adapters

Toolholding Systems

Index

DRILL-FIX Conversion Chart – Metric



Previous Hertel Part Numbers to New DRILL-FIX Part Numbers

	previous number	drill diameter (mm)	new number	old number	drill diameter (mm)	new number
Solid Carbide Drills	3.7116ZL620	16	DFT160L2VDI20M	3.7139XR140	39	DFT390R2WD40M
	3.7116ZL630	16	DFT160L2VDI30M	3.71400R132	40	DFT400R2WD32M
	3.7116ZR120	16	DFT160R2WD20M	3.71400R140	32	DFT320R2WD40M
Combination Tools	3.7116ZR132	16	DFT160R2WD32M	3.71400R140	40	DFT400R2WD40M
	3.7117ZL620	17	DFT170L2VDI20M	3.71410F132	41	DFT410R2WD32M
	3.7117ZL630	17	DFT170L2VDI30M	3.71410F140	41	DFT410R2WD40M
Modular Drills	3.7117ZR120	17	DFT170R2WD20M	3.71420R132	42	DFT420R2WD32M
	3.7117ZR132	17	DFT170R2WD32M	3.71420R140	42	DFT420R2WD40M
	3.7118ZL620	18	DFT180L2VDI20M	3.71430R132	43	DFT430R2WD32M
Indexable Drills	3.7118ZL630	18	DFT180L2VDI30M	3.71430R140	43	DFT430R2WD40M
	3.7118ZR120	18	DFT180R2WD20M	3.71440R132	44	DFT440R2WD32M
	3.7118ZR132	18	DFT180R2WD32M	3.71440R140	44	DFT440R2WD40M
OPV Drills	3.7119XL630	19	DFT190L2VDI30M	3.7145XR140	45	DFT450R2WD40M
	3.7119XL640	19	DFT190L2VDI40M	3.7145XR150	45	DFT450R2WD50M
	3.7119XR132	19	DFT190R2WD32M	3.71460R140	46	DFT460R2WD40M
Twist Drills/Taps & Dies	3.7119XR140	19	DFT190R2WD40M	3.71460R150	46	DFT460R2WD50M
	3.71200L630	20	DFT200L2VDI30M	3.71470R140	47	DFT470R2WD40M
	3.71200L640	20	DFT200L2VDI40M	3.71470R150	47	DFT470R2WD50M
Counterboring Tools	3.71200R132	20	DFT190R2WD32M	3.7148XR140	48	DFT480R2WD40M
	3.71200R140	20	DFT190R2WD40M	3.7148XR150	48	DFT480R2WD50M
	3.71210L630	21	DFT210L2VDI30M	3.71490R140	49	DFT490R2WD40M
Rotating Boring Tools	3.71210L640	21	DFT210L2VDI40M	3.71490R150	49	DFT490R2WD50M
	3.71210R132	21	DFT210R2WD32M	3.71500R140	50	DFT500R2WD40M
	3.71210R140	21	DFT210R2WD40M	3.71500R150	50	DFT500R2WD50M
Holemaking Tech Data	3.7122XL630	22	DFT220L2VDI30M	3.71510R140	51	DFT510R2WD40M
	3.7122XL640	22	DFT220L2VDI40M	3.71510R150	51	DFT510R2WD50M
	3.7122XR132	22	DFT220R2WD32M	3.71520R140	52	DFT520R2WD40M
Special Tooling/Adapters	3.7122XR140	22	DFT220R2WD40M	3.71520R150	52	DFT520R2WD50M
	3.71230L630	23	DFT230L2VDI30M	3.71530R140	53	DFT530R2WD40M
	3.71230L640	23	DFT230L2VDI40M	3.71530R150	53	DFT530R2WD50M
Toolholding Systems	3.71230R132	23	DFT230R2WD32M	3.71540R140	54	DFT540R2WD40M
	3.71230R140	23	DFT230R2WD40M	3.71540R150	54	DFT540R2WD50M
	3.7124XR132	24	DFT240R2WD32M	3.7155XR150	55	DFT550R2WD50M
Index	3.7124XR140	24	DFT240R2WD40M	3.71560R150	56	DFT560R2WD50M
	3.71250R132	25	DFT250R2WD32M	3.71570R150	57	DFT570R2WD50M
	3.71250R140	25	DFT250R2WD40M	3.71580R150	58	DFT580R2WD50M
	3.71260R132	26	DFT260R2WD32M	3.71590R150	59	DFT590R2WD50M
	3.71260R140	26	DFT260R2WD40M	3.7160XR150	60	DFT600R2WD50M
	3.7127XL630	27	DFT270L2VDI30M	3.71610R150	61	DFT610R2WD50M
	3.7127XL640	27	DFT270L2VDI40M	3.71620R150	62	DFT620R2WD50M
	3.7127XR132	27	DFT270R2WD32M	3.71630R150	63	DFT630R2WD50M
	3.7127XR140	27	DFT270R2WD40M	3.71640R150	64	DFT640R2WD50M
	3.71280R132	28	DFT280R2WD32M	3.71650R150	65	DFT650R2WD50M
	3.71280R140	28	DFT280R2WD40M	3.7166XR150	66	DFT660R2WD50M
	3.71290R132	29	DFT290R2WD32M	3.71670R150	67	DFT670R2WD50M
	3.71290R140	29	DFT290R2WD40M	3.71680R150	68	DFT680R2WD50M
	3.7130XR132	30	DFT300R2WD32M	3.7169XL650	69	DFT690L2VDI50M
	3.7130XR140	30	DFT300R2WD40M	3.7169XR150	69	DFT690R2WD50M
	3.71310R132	31	DFT310R2WD32M	3.71700R150	70	DFT700R2WD50M
	3.71310R140	31	DFT310R2WD40M	3.71710R150	71	DFT710R2WD50M
	3.71320R132	32	DFT320R2WD32M	3.71720R150	72	DFT720R2WD50M
	3.71330R132	33	DFT330R2WD32M	3.7173XL650	73	DFT730L2VDI50M
	3.71330R140	33	DFT330R2WD40M	3.7173XR150	73	DFT730R2WD50M
	3.7134XR132	34	DFT340R2WD32M	3.71740R150	74	DFT740R2WD50M
	3.7134XR140	34	DFT340R2WD40M	3.71750R150	75	DFT750R2WD50M
	3.71350R132	35	DFT350R2WD32M	3.71760R150	76	DFT760R2WD50M
	3.71350R140	35	DFT350R2WD40M	3.71770R150	77	DFT770R2WD50M
	3.71360R132	36	DFT360R2WD32M	3.71780R150	78	DFT780R2WD50M
	3.71360R140	36	DFT360R2WD40M	3.7179XL650	79	DFT790L2VDI50M
	3.71370R132	37	DFT370R2WD32M	3.7179XR150	79	DFT790R2WD50M
	3.71370R140	37	DFT370R2WD40M	3.71800R150	80	DFT800R2WD50M
	3.71380R132	38	DFT380R2WD32M	3.71810R150	81	DFT810R2WD50M
	3.71380R140	38	DFT380R2WD40M	3.71820R150	82	DFT820R2WD50M
	3.7139XR132	39	DFT390R2WD32M	3.7219XL620	19	DFT190L2VDI20M

DRILL-FIX Conversion Chart – Metric



Previous Hertel Part Numbers to New DRILL-FIX Part Numbers

previous number	drill diameter (mm)	new number	old number	drill diameter (mm)	new number
3.7219XL630	19	DFT190L2VDI30M	3.7238XL650	38	DFT380L2VDI50M
3.7219XR120	19	DFT190R2WD20M	3.7238XR132	38	DFT380R2WD32M
3.7219XR132	19	DFT190R2WD32M	3.7238XR140	38	DFT380R2WD40M
3.7219XR140	19	DFT190R2WD40M	3.72390R132	39	DFT380R2WD32M
3.72200R120	20	DFT200R2WD20M	3.72390R140	39	DFT380R2WD40M
3.72200R132	20	DFT200R2WD32M	3.72400R132	40	DFT400R2WD32M
3.72200R140	20	DFT200R2WD40M	3.72400R140	40	DFT400R2WD40M
3.7221XL620	21	DFT210L2VDI20M	3.7241XL640	41	DFT410L2VDI40M
3.7221XL630	21	DFT210L2VDI30M	3.7241XL650	41	DFT410L2VDI50M
3.7221XR120	21	DFT210R2WD20M	3.7241XR132	41	DFT410R2WD32M
3.7221XR132	21	DFT210R2WD32M	3.7241XR140	41	DFT410R2WD40M
3.7221XR140	21	DFT210R2WD40M	3.72420R132	42	DFT420R2WD32M
3.72220R120	22	DFT220R2WD20M	3.72420R140	42	DFT420R2WD40M
3.72220R132	22	DFT220R2WD32M	3.72430R132	43	DFT430R2WD32M
3.72220R140	22	DFT220R2WD40M	3.72430R140	43	DFT430R2WD40M
3.7223XL620	23	DFT230L2VDI20M	3.7244XL640	44	DFT440L2VDI40M
3.7223XL630	23	DFT230L2VDI30M	3.7244XL650	44	DFT440L2VDI50M
3.7223XR120	23	DFT230R2WD20M	3.7244XR132	44	DFT440R2WD32M
3.7223XR132	23	DFT230R2WD32M	3.7244XR140	44	DFT440R2WD40M
3.7223XR140	23	DFT230R2WD40M	3.72450R140	45	DFT450R2WD40M
3.72240R132	24	DFT240R2WD32M	3.72450R150	45	DFT450R2WD50M
3.72240R140	24	DFT240R2WD40M	3.72460R140	46	DFT460R2WD40M
3.7225XL630	25	DFT250L2VDI30M	3.72460R150	46	DFT460R2WD50M
3.7225XL640	25	DFT250L2VDI40M	3.7247XL640	47	DFT470L2VDI40M
3.7225XR132	25	DFT250R2WD32M	3.7247XL650	47	DFT470L2VDI50M
3.7225XR140	25	DFT250R2WD40M	3.7247XR140	47	DFT470R2WD40M
3.72260R132	26	DFT260R2WD32M	3.7247XR150	47	DFT470R2WD50M
3.72260R140	26	DFT260R2WD40M	3.72480R140	48	DFT480R2WD40M
3.7227XL630	27	DFT270L2VDI30M	3.72480R150	48	DFT480R2WD50M
3.7227XL640	27	DFT270L2VDI40M	3.72490R140	49	DFT490R2WD40M
3.7227XR132	27	DFT270R2WD32M	3.72490R150	49	DFT490R2WD50M
3.7227XR140	27	DFT270R2WD40M	3.7250XL640	50	DFT500L2VDI40M
3.72280R132	28	DFT280R2WD32M	3.7250XL650	50	DFT500L2VDI50M
3.72280R140	28	DFT280R2WD40M	3.7250XR140	50	DFT500R2WD40M
3.7229XL630	29	DFT290L2VDI30M	3.7250XR150	50	DFT500R2WD50M
3.7229XL640	29	DFT290L2VDI40M	3.72510R140	51	DFT510R2WD40M
3.7229XR132	29	DFT290R2WD32M	3.72510R150	51	DFT510R2WD50M
3.7229XR140	29	DFT290R2WD40M	3.72520R140	52	DFT520R2WD40M
3.72300R132	30	DFT300R2WD32M	3.72520R150	52	DFT520R2WD50M
3.72300R140	30	DFT300R2WD40M	3.72530R140	53	DFT530R2WD40M
3.7231XL630	31	DFT310L2VDI30M	3.72530R150	53	DFT530R2WD50M
3.7231XL640	31	DFT310L2VDI40M	3.7254XL640	54	DFT540L2VDI40M
3.7231XR132	31	DFT310R2WD32M	3.7254XL650	54	DFT540L2VDI50M
3.7231XR140	31	DFT310R2WD40M	3.7254XR140	54	DFT540R2WD40M
3.72320R132	32	DFT320R2WD32M	3.7254XR150	54	DFT540R2WD50M
3.72320R140	32	DFT320R2WD40M	3.72550R150	55	DFT550R2WD50M
3.7233XL630	33	DFT330L2VDI30M	3.72560R150	56	DFT560R2WD50M
3.7233XL640	33	DFT330L2VDI40M	3.72570R150	57	DFT570R2WD50M
3.7233XL650	33	DFT330L2VDI50M	3.7258XL650	58	DFT580L2VDI50M
3.7233XR132	33	DFT330R2WD32M	3.7258XR150	58	DFT580R2WD50M
3.7233XR140	33	DFT330R2WD40M	3.72590R150	59	DFT590R2WD50M
3.72340R132	34	DFT340R2WD32M	3.72600R150	60	DFT600R2WD50M
3.72340R140	34	DFT340R2WD40M	3.72610R150	61	DFT610R2WD50M
3.7235XL630	35	DFT350L2VDI30M	3.7262XL650	62	DFT620L2VDI50M
3.7235XL640	35	DFT350L2VDI40M	3.7262XR150	62	DFT620R2WD50M
3.7235XL650	35	DFT350L2VDI50M	3.72630R150	63	DFT630R2WD50M
3.7235XR132	35	DFT350R2WD32M	3.72640R150	64	DFT640R2WD50M
3.7235XR140	35	DFT350R2WD40M	3.72650R150	65	DFT650R2WD50M
3.72360R132	36	DFT360R2WD32M	3.7266XL650	66	DFT660L2VDI50M
3.72360R140	36	DFT360R2WD40M	3.7266XR150	66	DFT660R2WD50M
3.72370R132	37	DFT370R2WD32M	3.72670R150	67	DFT670R2WD50M
3.72370R140	37	DFT370R2WD40M	3.72680R150	68	DFT680R2WD50M
3.7238XL630	38	DFT380L2VDI30M			
3.7238XL640	38	DFT380L2VDI40M			

Solid Carbide Drills
Combination Tools
Modular Drills
Indexable Drills
OPV Drills
Twist Drills/Taps & Dies
Counterboring Tools
Rotating Boring Tools
Holemaking Tech Data
Special Tooling/Adapters
Toolholding Systems
Index

KM Conversion Chart – Inch and Metric



KM Conversion from “KIND” Drills to the DFT-Style Drill

Solid Carbide Drills
Combination Tools
Modular Drills
Indexable Drills
QPV Drills
Twist Drills/Taps & Dies
Counterboring Tools
Rotating Boring Tools
Holemaking Tech Data
Special Tooling/Adapters
Toolholding Systems
Index

previous number	new number
KM32KIND0625L2M	KM32DFT0625R2
KM32KIND0687L2	KM32DFT0688R2
KM32KIND0703L2	KM32DFT0703R2
KM32KIND0750L2	KM32DFT0750R2
KM32KIND0781L2	KM32DFT0781R2
KM32KIND0812L2	KM32DFT0813R2
KM32KIND0828L2	KM32DFT0828R2
KM32KIND0875L2	KM32DFT0875R2
KM32KIND0937L2	KM32DFT0938R2
KM32KIND1000L2	KM32DFT1000R2
KM32KIND1031L2	KM32DFT1031R2
KM32KIND1062L2	KM32DFT1063R2
KM32KIND1109L2	KM32DFT1109R2
KM32KIND1125L2	KM32DFT1125R2
KM32KIND1156L2	KM32DFT1156R2
KM32KIND1187L2	KM32DFT1188R2
KM32KIND1218L2	KM32DFT1219R2
KM32KIND1250L2	KM32DFT1250R2
KM32KIND160L2M	KM32DFT160R2M
KM32KIND170L2M	KM32DFT170R2M
KM32KIND180L2M	KM32DFT180R2M
KM32KIND190L2M	KM32DFT190R2M
KM32KIND200L2M	KM32DFT200R2M
KM32KIND250L2M	KM32DFT250R2M
KM40KIND0625L2M	KM40DFT0625R2
KM40KIND0687L2	KM40DFT0688R2
KM40KIND0750L2	KM40DFT0750R2
KM40KIND0812L2	KM40DFT0813R2
KM40KIND0875L2	KM40DFT0875R2
KM40KIND0937L2	KM40DFT0938R2
KM40KIND1000L2	KM40DFT1000R2
KM40KIND1062L2	KM40DFT1063R3
KM40KIND1125L2	KM40DFT1125R2
KM40KIND1187L2	KM40DFT1188R2
KM40KIND1250L2	KM40DFT1250R2
KM40KIND1312L2	KM40DFT1313R2
KM40KIND1375L2	KM40DFT1375R2
KM40KIND1437L2	KM40DFT1438R2
KM40KIND1500L2	KM40DFT1500R2
KM40KIND160L2M	KM40DFT160R2M
KM40KIND170L2M	KM40DFT170R2M
KM40KIND180L2M	KM40DFT180R2M
KM40KIND190L2M	KM40DFT190R2M
KM40KIND200L2M	KM40DFT200R2M

old number	new number
KM40KIND210L2M	KM40DFT210R2M
KM40KIND220L2M	KM40DFT220R2M
KM40KIND230L2M	KM40DFT230R2M
KM40KIND240L2M	KM40DFT240R2M
KM40KIND250L2M	KM40DFT250R2M
KM40KIND260L2M	KM40DFT260R2M
KM40KIND270L2M	KM40DFT270R2M
KM40KIND280L2M	KM40DFT280R2M
KM40KIND290L2M	KM40DFT290R2M
KM40KIND300L2M	KM40DFT300R2M
KM40KIND310L2M	KM40DFT310R2M
KM40KIND320L2M	KM40DFT320R2M
KM40KIND330L2M	KM40DFT330R2M
KM40KIND340L2M	KM40DFT340R2M
KM40KIND350L2M	KM40DFT350R2M
KM40KIND360L2M	KM40DFT360R2M
KM40KIND370L2M	KM40DFT370R2M
KM40KIND380L2M	KM40DFT380R2M
KM50KIND0625L2M	KM50DFT0625R2
KM50KIND0625L3M	KM50DFT0625R3
KM50KIND0687L2	KM50DFT0688R2
KM50KIND0687L3	KM50DFT0688R3
KM50KIND0750L2	KM50DFT0750R2
KM50KIND0750L3	KM50DFT0750R3
KM50KIND0812L2	KM50DFT0813R2
KM50KIND0812L3	KM50DFT0813R3
KM50KIND0875L2	KM50DFT0875R2
KM50KIND0875L3	KM50DFT0875R3
KM50KIND0937L2	KM50DFT0938R2
KM50KIND0937L3	KM50DFT0938R3
KM50KIND1000L2	KM50DFT1000R2
KM50KIND1000L3	KM50DFT1000R3
KM50KIND1062L2	KM50DFT1063R3
KM50KIND1062L3	KM50DFT1063R3
KM50KIND1125L2	KM50DFT1125R2
KM50KIND1125L3	KM50DFT1125R3
KM50KIND1187L2	KM50DFT1188R2
KM50KIND1187L3	KM50DFT1188R3
KM50KIND1250L2	KM50DFT1250R2
KM50KIND1250L3	KM50DFT1250R3
KM50KIND1312L2	KM50DFT1313R2
KM50KIND1312L3	KM50DFT1313R3
KM50KIND1375L2	KM50DFT1375R2
KM50KIND1375L3	KM50DFT1375R3

KM Conversion Chart – Inch and Metric



KM Conversion from “KIND” Drills to the DFT-Style Drill

previous number	new number	old number	new number
KM50KIND1437L2	KM50DFT1438R2	KM50KIND290L2M	KM50DFT290R2M
KM50KIND1437L3	KM50DFT1438R3	KM50KIND290L3M	KM50DFT290R3M
KM50KIND1500L2	KM50DFT1500R2	KM50KIND300L2M	KM50DFT300R2M
KM50KIND1500L3	KM50DFT1500R3	KM50KIND300L3M	KM50DFT300R3M
KM50KIND1562L2	KM50DFT1563R2	KM50KIND310L2M	KM50DFT310R2M
KM50KIND1562L3	KM50DFT1563R3	KM50KIND310L3M	KM50DFT310R3M
KM50KIND160L2M	KM50DFT160R2M	KM50KIND320L2M	KM50DFT320R2M
KM50KIND160L3M	KM50DFT160R3M	KM50KIND320L3M	KM50DFT320R3M
KM50KIND1625L2	KM50DFT1625R2	KM50KIND330L2M	KM50DFT330R2M
KM50KIND1625L3	KM50DFT1625R3	KM50KIND330L3M	KM50DFT330R3M
KM50KIND1687L2	KM50DFT1688R2	KM50KIND340L2M	KM50DFT340R2M
KM50KIND1687L3	KM50DFT1688R3	KM50KIND340L3M	KM50DFT340R3M
KM50KIND170L2M	KM50DFT170R2M	KM50KIND350L2M	KM50DFT350R2M
KM50KIND170L3M	KM50DFT170R3M	KM50KIND350L3M	KM50DFT350R3M
KM50KIND1750L2	KM50DFT1750R2	KM50KIND360L2M	KM50DFT360R2M
KM50KIND1750L3	KM50DFT1750R3	KM50KIND360L3M	KM50DFT360R3M
KM50KIND180L2M	KM50DFT180R2M	KM50KIND370L2M	KM50DFT370R2M
KM50KIND180L3M	KM50DFT180R3M	KM50KIND370L3M	KM50DFT370R3M
KM50KIND1875L2	KM50DFT1875R2	KM50KIND380L2M	KM50DFT380R2M
KM50KIND1875L3	KM50DFT1875R3	KM50KIND380L3M	KM50DFT380R3M
KM50KIND190L2M	KM50DFT190R2M	KM50KIND390L2M	KM50DFT390R2M
KM50KIND190L3M	KM50DFT190R3M	KM50KIND390L3M	KM50DFT390R3M
KM50KIND1937L2	KM50DFT1938R2	KM50KIND400L2M	KM50DFT400R2M
KM50KIND1937L3	KM50DFT1938R3	KM50KIND400L3M	KM50DFT400R3M
KM50KIND2000L2	KM50DFT2000R2	KM50KIND410L2M	KM50DFT410R2M
KM50KIND2000L3	KM50DFT2000R3	KM50KIND410L3M	KM50DFT410R3M
KM50KIND200L2M	KM50DFT200R2M	KM50KIND420L2M	KM50DFT420R2M
KM50KIND200L3M	KM50DFT200R3M	KM50KIND420L3M	KM50DFT420R3M
KM50KIND210L2M	KM50DFT210R2M	KM50KIND430L2M	KM50DFT430R2M
KM50KIND210L3M	KM50DFT210R3M	KM50KIND430L3M	KM50DFT430R3M
KM50KIND220L2M	KM50DFT220R2M	KM50KIND440L2M	KM50DFT440R2M
KM50KIND220L3M	KM50DFT220R3M	KM50KIND440L3M	KM50DFT440R3M
KM50KIND230L2M	KM50DFT230R2M	KM50KIND450L2M	KM50DFT450R2M
KM50KIND230L3M	KM50DFT230R3M	KM50KIND450L3M	KM50DFT450R3M
KM50KIND240L2M	KM50DFT240R2M	KM50KIND460L2M	KM50DFT460R2M
KM50KIND240L3M	KM50DFT240R3M	KM50KIND460L3M	KM50DFT460R3M
KM50KIND250L2M	KM50DFT250R2M	KM50KIND470L2M	KM50DFT470R2M
KM50KIND250L3M	KM50DFT250R3M	KM50KIND470L3M	KM50DFT470R3M
KM50KIND260L2M	KM50DFT260R2M	KM50KIND480L2M	KM50DFT480R2M
KM50KIND260L3M	KM50DFT260R3M	KM50KIND480L3M	KM50DFT480R3M
KM50KIND270L2M	KM50DFT270R2M	KM50KIND490L2M	KM50DFT490R2M
KM50KIND270L3M	KM50DFT270R3M	KM50KIND490L3M	KM50DFT490R3M
KM50KIND280L2M	KM50DFT280R2M	KM50KIND500L2M	KM50DFT500R2M
KM50KIND280L3M	KM50DFT280R3M	KM50KIND500L3M	KM50DFT500R3M

Solid Carbide Drills

Combination Tools

Modular Drills

Indexable Drills

OPV Drills

Twist Drills/ Taps & Dies

Counterboring Tools

Rotating Boring Tools

Holemaking Tech Data

Special Tooling/ Adapters

Toolholding Systems

Index