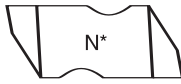




***TOP NOTCH**



1. Type of Insert

N T

2. Insert Style


T – 60° V thread

R – right
L – left

4. Hand of Insert

3 R

3. Insert Size



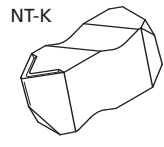
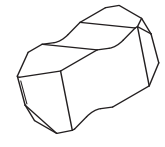
insert size	W1 (inch)	W1 (mm)
2	.150	3,81
3	.195	4,95
4	.255	6,48

See full dimension chart at left.

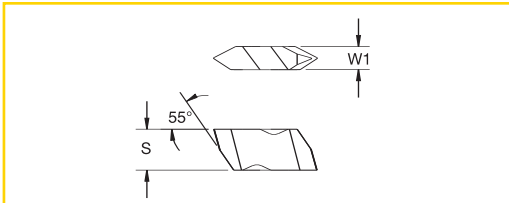
K – standard chip control
□ – (blank) flat top

5. Additional Information

K


*Kennametal proprietary standard only.



Top Notch Threading and Grooving Insert Dimensions

insert size	S		W1	
	inch	mm	inch	mm
2	.219	5,56	.150	3,81
3	.344	8,74	.195	4,95
4	.453	11,51	.255	6,48

Top Notch Threading – Insert Overview Table

Style		Thread Profile	Cresting	Application
Chip Control - K	Neutral	Partial Profile 60°	N	general use for 60° thread forms such as ISO and UN where non-cresting inserts are desired to cut a variety of pitches
NT-K 	NT 