

# SAVE 50%\* ON THE NEW SECO SQUARE 6™ CUTTER PRODUCTIVITY WITH THE ECONOMIC ADVANTAGE

Three cutting edges on each side, six in total – the bottom line is lower cost per cutting edge. Available in three different insert geometries and three different pitches, Square 6 also gives the same high performance on a wide range of materials, operations and machining conditions. The 90° setting angle ensures a true 90° square shoulder in one operation, saving valuable production time, and results in a high quality surface finish.



## SQUARE 6 INSERT GRADES



Eight grades are available, four of which include our revolutionary Duratomic™ coatings, offering versatility in many materials and working conditions. You can be sure that we have the insert that works for your application.

**MP1500** – Duratomic CVD Grade for milling under stable conditions at high cutting speeds. Works well in hardened steel and grey and nodular cast iron.

**MP2500** – Duratomic CVD grade. First choice for milling steel and alternate choice for stainless steels.

**MP3000** – Highly wear resistant insert optimized for milling in steel.

**MK1500** – Duratomic CVD grade. First choice for milling cast iron and nodular iron.

**MK2000** – Complementary PVD grade for difficult operations in cast and nodular cast iron.

**MK3000** – Duratomic CVD grade used where toughness is required for machining cast iron, steel and stainless steel.

**F40M** – PVD coated grade for steel and stainless steel. Excellent when milling operation has risk of vibrations.

**T350M** – CVD coated grade for difficult stainless steel and steel operations.

**MSC**  
Industrial Supply Co.

Call, Click  
or Fax Today

PHONE 800 521 9520



WEB [mscmetalworking.com](http://mscmetalworking.com)

FAX 800 525 6817

Prices Effective Until 12/31/09  
Please provide the complete 10 character order number to ensure accuracy when ordering.

GSA Contract Number GS-06F-0010N

# EXCELLENT PERFORMANCE & SAVINGS!

## SAVE 50%\* ON SQUARE 6™

MSC Order Number	Description	Cutting Diameter	# of inserts	Regular Price	Sale Price
<b>Coarse Pitch Cutters</b>					
VB55189765	R220.96-02.50-08-4A Face Mill	2.500"	10	\$ 512.00	<b>\$256.00</b>
VB55189799	R220.96-03.00-08-5A Face Mill	3.000"	10	598.00	<b>299.00</b>
VB55189823	R220.96-04.00-08-6A Face Mill	4.000"	10	697.00	<b>348.50</b>
VB55189856	R220.96-05.00-08-7A Face Mill	5.000"	10	910.00	<b>455.00</b>
<b>Normal Pitch Cutters</b>					
VB55189773	R220.96-02.50-08-6A Face Mill	2.500"	10	540.00	<b>270.00</b>
VB55189831	R220.96-04.00-08-8A Face Mill	4.000"	10	725.00	<b>362.50</b>
VB55189864	R220.96-05.00-08-11A Face Mill	5.000"	20	967.00	<b>483.50</b>
VB55189880	R220.96-06.00-08-12 Face Mill	6.000"	20	1,190.00	<b>595.00</b>
<b>Close Pitch Cutters</b>					
VB55189757	R220.96-02.00-08-5A Face Mill	2.000"	10	469.00	<b>234.50</b>
VB55189781	R220.96-02.50-08-7A Face Mill	2.500"	10	555.00	<b>277.50</b>
VB55189815	R220.96-03.00-08-9A Face Mill	3.000"	10	656.00	<b>328.00</b>
VB55189849	R220.96-04.00-08-11A Face Mill	4.000"	20	770.00	<b>385.00</b>
VB55189872	R220.96-05.00-08-14A Face Mill	5.000"	20	1,000.00	<b>500.00</b>
VB55189898	R220.96-06.00-08-16 Face Mill	6.000"	20	1,230.00	<b>615.00</b>



Inserts	Steel			Cast Iron			Stainless Steel		Price ea. in pkg qty		
	MP1500 Order Number	MP2500 Order Number	MP3000 Order Number	MK1500 Order Number	MK2000 Order Number	MK3000 Order Number	F40M Order Number	T350M Order Number	F40M Regular Price	Regular Price	Sale Price
<b>.031" Corner Radius</b>											
XNEX 080608TR-ME09	VB55189518	VB55189153	VB57008625	VB55189302	VB55189161	VB55189500	VB55189138	VB55189146	\$20.10	\$20.81	<b>\$17.99</b>
XNEX 080608TR-M13	VB55189237	VB55189195	VB55189310	VB55189203	VB55189211	VB55189229	VB55189179	VB55189187	20.10	20.81	<b>17.99</b>
XNEX 080608TR-MD15	VB55189294	VB55189260	VB57008880	VB55189278	VB55189286	VB55189526	VB55189245	VB55189252	20.10	20.81	<b>17.99</b>
<b>.063" Corner Radius</b>											
XNEX 080616TR-ME09	VB55189542	VB55189351	VB55189377	VB55189336	VB55189344	VB55189534	VB55189328	VB55189369	20.10	20.81	<b>17.99</b>
XNEX 080616TR-M13	VB55189401	VB75803460	VB55189427	VB55189385	VB55189393	VB55189559	VB75803445	VB55189419	20.10	20.81	<b>17.99</b>
XNEX 080616TR-MD15	VB55189468	VB55189492	VB55189484	VB55189443	VB55189450	VB55189567	VB55189435	VB55189476	20.10	20.81	<b>17.99</b>

\*This promotion provides an exceptional value on a new Square 6™ cutter. When you purchase the required number of inserts receive a 50% discount on your Square 6 cutter. See the chart above for the number of inserts related to each cutter and the cutter promotion price.