1. IDENTIFICATION

**Product identifier**
Product Name: DEVCON HOME PLASTIC STEEL EPOXY (RESIN)

**Other means of identification**
Product Code: 62345

**Recommended use of the chemical and restrictions on use**
Recommended Use: (Epoxy resin).
Uses advised against: No information available

**Details of the supplier of the safety data sheet**
Manufacturer Address:
ITW Permatex
6875 Parkland Blvd.
Solon, OH 44139 USA

May Also Be Distributed by:
ITW Permatex Canada
101-2360 Bristol Circle
Oakville, ON Canada L6H 6M5
Telephone: (800) 924-6994

24-hour emergency phone number
Chem-Tel: 800-255-3924
International Emergency:
00+1+ 813-248-0585
Contract Number: MIS0003453

E-mail address: mail@permatex.com

2. HAZARDS IDENTIFICATION

**Classification**

**OSHA Regulatory Status**
This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

<table>
<thead>
<tr>
<th>Hazard Class</th>
<th>Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin corrosion/irritation</td>
<td>Category 2</td>
</tr>
<tr>
<td>Serious eye damage/eye irritation</td>
<td>Category 2</td>
</tr>
<tr>
<td>Skin sensitization</td>
<td>Category 1</td>
</tr>
</tbody>
</table>

**Label elements**

**Signal word**
Warning

Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction
Precautionary Statements - Prevention
Wash face, hands and any exposed skin thoroughly after handling
Wear protective gloves/protective clothing/eye protection/face protection
Avoid breathing dust/fume/gas/mist/vapors/spray
Contaminated work clothing should not be allowed out of the workplace

Precautionary Statements - Response
Specific treatment (see supplemental first aid instructions on this label)
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN: Wash with plenty of soap and water
Take off contaminated clothing and wash before reuse
If skin irritation or rash occurs: Get medical advice/attention

Precautionary Statements - Storage
Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)
Not applicable

Other Information
- Contains epoxy constituents with an average molecular weight of ≤ 700

Unknown acute toxicity 36.3 % of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Substance(s)</th>
<th>Chemical Name</th>
<th>CAS No</th>
<th>Weight-%</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>BISPHENOL A/EPICHLOROHYDRIN BASED EPOXY RESIN</td>
<td>25068-38-6</td>
<td>40 - 70</td>
</tr>
<tr>
<td></td>
<td>ALKYL GLYCIDYL ETHER</td>
<td>68609-97-2</td>
<td>1 - 5</td>
</tr>
</tbody>
</table>

Any concentration shown as a range is due to batch variation.

4. FIRST AID MEASURES

Description of first aid measures

General advice
Get medical advice/attention if you feel unwell.

Eye contact
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Skin contact
IF ON SKIN: Wash with soap and water. If skin irritation or rash occurs: Get medical...
advice/attention. Wash contaminated clothing before reuse.

Inhalation
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician.

Ingestion
IF SWALLOWED: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician.

Self-protection of the first aider
Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

Most important symptoms and effects, both acute and delayed

Symptoms
See section 2 for more information.

Indication of any immediate medical attention and special treatment needed

Note to physicians
Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media
Carbon dioxide (CO2), Dry chemical, Foam

Unsuitable extinguishing media
None.

Specific hazards arising from the chemical
None in particular.

Explosion data
Sensitivity to Mechanical Impact
None.
Sensitivity to Static Discharge
None.

Protective equipment and precautions for firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions
Ensure adequate ventilation, especially in confined areas. Avoid contact with eyes and skin. Use personal protective equipment as required.

Environmental precautions
See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment
Prevent further leakage or spillage if safe to do so.

Methods for cleaning up
Ensure adequate ventilation. Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal.

Prevention of secondary hazards
Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling
Advice on safe handling
Handle in accordance with good industrial hygiene and safety practice. Avoid breathing vapors or mists. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Wash contaminated clothing before reuse. Use personal protective equipment as required.

Conditions for safe storage, including any incompatibilities

Storage Conditions
Keep containers tightly closed in a dry, cool and well-ventilated place.

Incompatible materials
Strong oxidizing agents, Acids, Bases, Amines

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines
NIOSH IDLH Immediately Dangerous to Life or Health

Other Information
Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls

Engineering Controls
Showers
Eyewash stations
Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/face protection
Wear safety glasses with side shields (or goggles).

Skin and body protection
Wear protective natural rubber, nitrile rubber, Neoprene™ or PVC gloves.

Respiratory protection
Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.

General Hygiene Considerations
Handle in accordance with good industrial hygiene and safety practice. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state
Viscous liquid

Appearance
Black

Odor
Slight

Odor threshold
No information available

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
<th>Remarks • Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>pH</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Melting point / freezing point</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Boiling point / boiling range</td>
<td>&gt; 204 °C / &gt; 400 °F</td>
<td></td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 93 °C / &gt; 200 °F</td>
<td></td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Flammability Limit in Air</td>
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<td></td>
</tr>
<tr>
<td>Upper flammability limit</td>
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<td></td>
</tr>
<tr>
<td>Lower flammability limit</td>
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<td>Vapor pressure</td>
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<td>Vapor density</td>
<td>&gt; 1</td>
<td>Air = 1</td>
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<tr>
<td>Relative density</td>
<td>1.1-1.3</td>
<td></td>
</tr>
</tbody>
</table>
62345 - DEVCON HOME PLASTIC STEEL EPOXY (RESIN)  Revision Date 04-Jun-2018

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
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<tbody>
<tr>
<td>Water solubility</td>
<td>Negligible</td>
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<tr>
<td>Solubility in other solvents</td>
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</tr>
<tr>
<td>Partition coefficient</td>
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</tr>
<tr>
<td>Autoignition temperature</td>
<td>No information available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No information available</td>
</tr>
<tr>
<td>Kinematic viscosity</td>
<td>No information available</td>
</tr>
<tr>
<td>Dynamic viscosity</td>
<td>No information available</td>
</tr>
<tr>
<td>Explosive properties</td>
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</tr>
<tr>
<td>Oxidizing properties</td>
<td>No information available</td>
</tr>
<tr>
<td>Softening point</td>
<td>No information available</td>
</tr>
<tr>
<td>Molecular weight</td>
<td>No information available</td>
</tr>
<tr>
<td>VOC Content (%)</td>
<td>0</td>
</tr>
<tr>
<td>Density</td>
<td>No information available</td>
</tr>
<tr>
<td>Bulk density</td>
<td>No information available</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

Reactivity
Stable under normal conditions

Chemical stability
Stable under recommended storage conditions

Possibility of Hazardous Reactions
None under normal processing.

Conditions to avoid
Excessive heat.

Incompatible materials
Strong oxidizing agents, Acids, Bases, Amines

Hazardous Decomposition Products
Carbon oxides

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation May cause irritation of respiratory tract.

Eye contact Contact with eyes may cause irritation. May cause redness and tearing of the eyes.

Skin contact May cause skin irritation and/or dermatitis. May cause sensitization by skin contact.

Ingestion Ingestion may cause irritation to mucous membranes.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>BISPHENOL A/EPICHLOROHYDRIN BASED EPOXY RESIN 25068-38-6</td>
<td>= 11400 mg/kg ( Rat )</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>ALKYL GLYCIDYL ETHER 68609-97-2</td>
<td>= 17100 mg/kg ( Rat )</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

Information on toxicological effects

Symptoms No information available.
Delayed and immediate effects as well as chronic effects from short and long-term exposure

<table>
<thead>
<tr>
<th>Sensitization</th>
<th>No information available.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Germ cell mutagenicity</td>
<td>No information available.</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>No information available.</td>
</tr>
<tr>
<td>Target Organ Effects</td>
<td>Eyes, Respiratory system, Skin.</td>
</tr>
</tbody>
</table>

The following values are calculated based on chapter 3.1 of the GHS document.

ATEmix (oral) 11619 mg/kg

12. ECOLOGICAL INFORMATION

Ecotoxicity
39.9 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Persistence and degradability
No information available.

Bioaccumulation
No information available.

Mobility
No information available.

Other adverse effects
No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging Do not reuse container.

US EPA Waste Number Not applicable

14. TRANSPORT INFORMATION

DOT
Proper shipping name: Not regulated

IATA
Proper shipping name: Not regulated

IMDG
Proper shipping name: Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA Complies
DSL/NDSL Complies
EINECS/ELINCS  
Not determined
ENCS  
Complies
IECSC  
Complies
KECL  
Complies
PICCS  
Complies
AICS  
Complies

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

<table>
<thead>
<tr>
<th>Hazard Category</th>
<th>Requirement</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute health hazard</td>
<td>Yes</td>
</tr>
<tr>
<td>Chronic Health Hazard</td>
<td>No</td>
</tr>
<tr>
<td>Fire hazard</td>
<td>No</td>
</tr>
<tr>
<td>Sudden release of pressure hazard</td>
<td>No</td>
</tr>
<tr>
<td>Reactive Hazard</td>
<td>No</td>
</tr>
</tbody>
</table>

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations

California Proposition 65
This product is not known to contain any chemicals listed as carcinogens or reproductive toxins

U.S. State Right-to-Know Regulations

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>New Jersey</th>
<th>Massachusetts</th>
<th>Pennsylvania</th>
</tr>
</thead>
<tbody>
<tr>
<td>LIMESTONE</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
</tbody>
</table>

U.S. EPA Label Information
EPA Pesticide Registration Number  Not applicable

WHMIS Hazard Class
D2B - Toxic materials

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

<table>
<thead>
<tr>
<th>NFPA</th>
<th>Health hazards</th>
<th>Flammability</th>
<th>Instability</th>
<th>Physical hazards</th>
<th>Personal protection</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>2</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>B</td>
</tr>
</tbody>
</table>

NFPA (National Fire Protection Association)
HMIS (Hazardous Material Information System)
Disclaimer
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the
date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage,
transportation, disposal and release and is not to be considered a warranty or quality specification. The information
relates only to the specific material designated and may not be valid for such material used in combination with any other
materials or in any process, unless specified in the text.

End of Safety Data Sheet
1. IDENTIFICATION

Product identifier
Product Name
DEVCON HOME PLASTIC STEEL EPOXY (HARDENER)

Other means of identification
Product Code 62345V

Recommended use of the chemical and restrictions on use
Recommended Use Epoxy curing agent.
Uses advised against No information available

Details of the supplier of the safety data sheet
Manufacturer Address
ITW Permatex
6875 Parkland Blvd.
Solon, OH 44139 USA

May Also Be Distributed by:
ITW Permatex Canada
101-2360 Bristol Circle
Oakville, ON Canada L6H 6M5
Telephone: (800) 924-6994

24-hour emergency phone number
Chem-Tel: 800-255-3924
International Emergency:
00+1+813-248-0585
Contract Number: MIS0003453

E-mail address: mail@permatex.com

2. HAZARDS IDENTIFICATION

Classification
OSHA Regulatory Status
This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion/irritation Category 2
Serious eye damage/eye irritation Category 1
Skin sensitization Category 1

Label elements

Emergency Overview
Signal word Danger

Causes severe skin burns and eye damage
May cause an allergic skin reaction
Precautionary Statements - Prevention
Do not breathe dust/fume/gas/mist/vapors/spray
Wear protective gloves/protective clothing/eye protection/face protection
Wash face, hands and any exposed skin thoroughly after handling
Contaminated work clothing should not be allowed out of the workplace

Precautionary Statements - Response
Specific treatment (see supplemental first aid instructions on this label)
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
Immediately call a POISON CENTER or doctor/physician
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
Wash contaminated clothing before reuse
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
IF SWALLOWED: Rinse mouth. Do NOT induce vomiting

Precautionary Statements - Storage
Store locked up

Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)
Not applicable

Other Information
- Not applicable
Unknown acute toxicity 60 % of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Substance(s)</th>
<th>Chemical Name</th>
<th>CAS No</th>
<th>Weight-%</th>
</tr>
</thead>
<tbody>
<tr>
<td>2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL</td>
<td>90-72-2</td>
<td>3 - 7</td>
<td></td>
</tr>
<tr>
<td>TRIETHYLENETETRAMINE</td>
<td>112-24-3</td>
<td>1 - 5</td>
<td></td>
</tr>
<tr>
<td>TETRAETHYLENEPENTAMINE</td>
<td>112-57-2</td>
<td>1 - 5</td>
<td></td>
</tr>
</tbody>
</table>

Any concentration shown as a range is due to batch variation.

4. FIRST AID MEASURES

Description of first aid measures
General advice If symptoms persist, call a physician.
Eye contact IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or
Skin contact

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash with soap and water. Call a physician immediately. Wash contaminated clothing before reuse.

Inhalation

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician.

Ingestion

IF SWALLOWED: Call a physician or poison control center immediately. Rinse mouth. Never give anything by mouth to an unconscious person.

Self-protection of the first aider

Use personal protective equipment as required.

Most important symptoms and effects, both acute and delayed

Symptoms

See section 2 for more information.

Indication of any immediate medical attention and special treatment needed

Note to physicians

Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Carbon dioxide (CO2), Dry chemical, Foam

Unsuitable extinguishing media

None.

Specific hazards arising from the chemical

None in particular.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions

Ensure adequate ventilation, especially in confined areas. Avoid contact with eyes and skin. Use personal protective equipment as required.

Environmental precautions

Environmental precautions

See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Ensure adequate ventilation. Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal. Use personal protective equipment as required.

Prevention of secondary hazards

Clean contaminated objects and areas thoroughly observing environmental regulations.
7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling
Handle in accordance with good industrial hygiene and safety practice. Avoid breathing vapors or mists. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Wash contaminated clothing before reuse. Use personal protective equipment as required.

Conditions for safe storage, including any incompatibilities

Storage Conditions
Keep container tightly closed in a dry and well-ventilated place. Store locked up.

Incompatible materials
Strong oxidizing agents, Acids, Peroxides, Sodium hypochlorite, Calcium hypochlorite

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines
NIOSH IDLH Immediately Dangerous to Life or Health

Appropriate engineering controls

Engineering Controls
Showers
Eyewash stations
Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/face protection
Tight sealing safety goggles.

Skin and body protection
Wear protective natural rubber, nitrile rubber, Neoprene™ or PVC gloves.

Respiratory protection
Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.

General Hygiene Considerations
When using do not eat, drink or smoke. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
<th>Remarks • Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
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<tr>
<td>Appearance</td>
<td>Off-white</td>
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<tr>
<td>Odor</td>
<td>Ammonia</td>
<td></td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No information available</td>
<td></td>
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<tr>
<td>pH</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Melting point / freezing point</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Boiling point / boiling range</td>
<td>&gt; 171 °C / 340 °F</td>
<td></td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 93 °C / &gt; 199 °F</td>
<td></td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
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<td></td>
</tr>
<tr>
<td>Flammability Limit in Air</td>
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<td></td>
</tr>
<tr>
<td>Upper flammability limit:</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Lower flammability limit:</td>
<td>No information available</td>
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<tr>
<td>Vapor pressure</td>
<td>&lt;1 mmHg @ 68°F</td>
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<td>Vapor density</td>
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<td></td>
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<tr>
<td>Relative density</td>
<td>1.03</td>
<td></td>
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</tbody>
</table>
62345V - DEVCON HOME PLASTIC STEEL EPOXY
(HARDENER)  
Revision Date 04-Jun-2018

Water solubility Partially soluble
Solubility in other solvents No information available
Partition coefficient No information available
Autoignition temperature No information available
Decomposition temperature No information available
Kinematic viscosity No information available
Dynamic viscosity No information available
Explosive properties No information available
Oxidizing properties No information available

Other Information
Softening point No information available
Molecular weight No information available
VOC Content (%) 0
Density No information available
Bulk density No information available

10. STABILITY AND REACTIVITY

Reactivity
Stable under normal conditions

Chemical stability
Stable under recommended storage conditions

Possibility of Hazardous Reactions
None under normal processing.

Conditions to avoid
Excessive heat.

Incompatible materials
Strong oxidizing agents, Acids, Peroxides, Sodium hypochlorite, Calcium hypochlorite

Hazardous Decomposition Products
Carbon oxides
Nitrogen oxides (NOx)
Ammonia
Amines

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation Causes burns.
Eye contact Risk of serious damage to eyes. May cause burns.
Skin contact May cause sensitization by skin contact. Contact causes severe skin irritation and possible burns.
Ingestion Harmful if swallowed. Can burn mouth, throat, and stomach.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL 90-72-2</td>
<td>= 1200 mg/kg (Rat)</td>
<td>= 1280 mg/kg (Rat)</td>
<td>-</td>
</tr>
<tr>
<td>TRIETHYLENETETRAMINE 112-24-3</td>
<td>= 2500 mg/kg (Rat)</td>
<td>= 550 mg/kg (Rabbit)</td>
<td>-</td>
</tr>
<tr>
<td>TETRAETHYLENEPENTAMINE 112-57-2</td>
<td>= 3990 mg/kg (Rat)</td>
<td>= 660 µL/kg (Rabbit)</td>
<td>-</td>
</tr>
</tbody>
</table>
Information on toxicological effects

Symptoms
No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization
No information available.

Germ cell mutagenicity
No information available.

Carcinogenicity
No information available.

Target Organ Effects
Eyes, Respiratory system, Skin.

The following values are calculated based on chapter 3.1 of the GHS document.

<table>
<thead>
<tr>
<th></th>
<th>ATEmix (oral)</th>
<th>ATEmix (dermal)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>3277 mg/kg</td>
<td>4828 mg/kg</td>
</tr>
</tbody>
</table>

12. ECOLOGICAL INFORMATION

Ecotoxicity
91.3 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Persistence and degradability
No information available.

Bioaccumulation
No information available.

Mobility
No information available.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Partition coefficient</th>
</tr>
</thead>
<tbody>
<tr>
<td>TRIETHYLENETETRAMINE</td>
<td>-1.4</td>
</tr>
<tr>
<td>112-24-3</td>
<td></td>
</tr>
<tr>
<td>TETRAETHYLENEPENTAMINE</td>
<td>&lt;1</td>
</tr>
<tr>
<td>112-57-2</td>
<td></td>
</tr>
</tbody>
</table>

Other adverse effects
No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes
Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging
Do not reuse container.

US EPA Waste Number
Not applicable

14. TRANSPORT INFORMATION

DOT
Proper shipping name: Not regulated

IATA
Proper shipping name: Not regulated

IMDG
Proper shipping name: Not regulated

15. REGULATORY INFORMATION

International Inventories

<table>
<thead>
<tr>
<th>Inventory</th>
<th>Complies</th>
</tr>
</thead>
<tbody>
<tr>
<td>TSCA</td>
<td></td>
</tr>
<tr>
<td>DSL/NDSL</td>
<td></td>
</tr>
<tr>
<td>EINECS/ELINCS</td>
<td></td>
</tr>
<tr>
<td>ENCS</td>
<td></td>
</tr>
<tr>
<td>IECSC</td>
<td></td>
</tr>
<tr>
<td>KECL</td>
<td></td>
</tr>
<tr>
<td>PICCS</td>
<td></td>
</tr>
<tr>
<td>AICS</td>
<td></td>
</tr>
</tbody>
</table>

Legend:
- TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- ENCS - Japan Existing and New Chemical Substances
- IECSC - China Inventory of Existing Chemical Substances
- KECL - Korean Existing and Evaluated Chemical Substances
- PICCS - Philippines Inventory of Chemicals and Chemical Substances
- AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

<table>
<thead>
<tr>
<th>Hazard Category</th>
<th>Complies</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute health hazard</td>
<td>Yes</td>
</tr>
<tr>
<td>Chronic Health Hazard</td>
<td>Yes</td>
</tr>
<tr>
<td>Fire hazard</td>
<td>No</td>
</tr>
<tr>
<td>Sudden release of pressure hazard</td>
<td>No</td>
</tr>
<tr>
<td>Reactive Hazard</td>
<td>No</td>
</tr>
</tbody>
</table>

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations

California Proposition 65
This product is not known to contain any chemicals listed as carcinogens or reproductive toxins

U.S. State Right-to-Know Regulations

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>New Jersey</th>
<th>Massachusetts</th>
<th>Pennsylvania</th>
</tr>
</thead>
<tbody>
<tr>
<td>TRIETHYLENETETRAMINE</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>112-24-3</td>
<td>112-24-3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>TETRAETHYLENEPENTAMINE</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>112-57-2</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

U.S. EPA Label Information
EPA Pesticide Registration Number  Not applicable

WHMIS Hazard Class
D2B - Toxic materials

### 16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

<table>
<thead>
<tr>
<th>NFPA</th>
<th>Health hazards</th>
<th>Flammability</th>
<th>Instability</th>
<th>Physical hazards</th>
<th>Personal protection</th>
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</thead>
<tbody>
<tr>
<td></td>
<td>3</td>
<td>1</td>
<td>0</td>
<td>0</td>
<td>B</td>
</tr>
</tbody>
</table>

NFPA (National Fire Protection Association)
HMIS (Hazardous Material Information System)

Revision Date  04-Jun-2018

Disclaimer
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet